APPRENTICESHIP REPORT PT. KUALA LUMPUR KEPONG (KLK) DUMAI

NENENG 5404191217



INTERNATIONAL BUSINESS ADMINISTRATION
STUDY PROGRAM
BUSINESS ADMINISTRATION DEPARTMENT
POLYTECHNIC STATE OF BENGKALIS
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APPRENTICESHIP REPORT PT. KUALA LUMPUR KEPONG (KLK) DUMAI

Written as one of the conditions for completing Apprenticeship

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Bengkalis, July 5th, 2023

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CHAPTER I INTRODUCTION

1.1 Background of the Apprenticeship

In this era of globalization, every individual is required to be able to improve their quality and competence so that they can become individuals who are ready to compete in various sectors, especially in the industrial sector. To meet these demands and to achieve complete educational goals in tertiary institutions, it is felt that it is less if students only rely on theoretical knowledge obtained from universities.

The relationship between theory and practice in the world of education is important to compare and prove something that has been learned in theory with the actual situation in the world of work. The Bengkalis State Polytechnic has a responsibility in preparing its students to compete in the real world of work. Apprenticeship is a learning process to get to know the real world of work directly. This Apprenticeship is carried out annually and is mandatory for every Bengkalis State Polytechnic student with the aim of being able to implement the knowledge they have learned into the world of work, apprenticeship is a series of activities that include understanding scientific theories/concepts that are applied in work according to the profession in the field of study, apprenticeship can add insight, knowledge and abilities to students, and be able to solve scientific problems in accordance with the theory obtained while in college.

Therefore, knowledge is needed to apply the knowledge that has been obtained so that students can practice the aspects needed to enter the industrial world which they will later be involved in. In line with that, universities require their students to take Apprenticeship courses which are held in even semesters. Apprenticeship is an Intra-Curricular Activity that is part of the State and Community Life Courses, all majors at the Bengkalis State Polytechnic.

In general, the implementation of the Apprenticeship aims to improve students' abilities and skills in the field of technology and skills directly in various activities in industry and offices. After carrying out a specific Apprenticeship, students are expected to gain industrial experience which includes planning, processing and implementation in a work unit. The achievement of the above-mentioned Apprenticeship objectives ultimately refers to the professional formation of students who have broad skills and knowledge in the field of International Business Administration. With these abilities, graduates of the Bachelor of Applied International Business Administration at Bengkalis State Polytechnic are expected to be able to apply their skills and knowledge, the implementation of the Apprenticeship aims to improve students' abilities and skills in the field of technology and skills directly in various activities in industry and offices.

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Bengkalis State Polytechnic also seeks to improve students' abilities by conducting training in companies so that they can realize the mission of the Polytechnic to make staff ready to use and have links and compatibility between the industrial world and the world of education that is carried out well.

A long with the development of the times, the industrial sector in Indonesia has increased and developed rapidly. This causes the atmosphere of competition in the world of work to become increasingly stringent, so that reliable and quality human resources are needed in the industrial sector, especially in the field of chemical engineering. The development of human resources in tertiary institutions is carried out through teaching and learning activities, research and community service. In order to achieve optimal results in the development of science and technolo gy, good cooperation and communication lines are needed between various parties, starting from universities, industry, government agencies or private parties.

The development of palm oil production in Indonesia continues to increase every year. Palm oil production is divided into 2, namely palm oil (CPO) and palm kernel kernel (CPKO). Palm fruit is the raw material for making CPO (crude palm oil) and CPKO (crude palm kernel oil). CPO is produced from the flesh of the palm fruit, while CPKO is produced from the core of the fruit. Processed fresh fruit bunches (FFB) need attention even though Indonesia is not fully superior in downstream products (biodiesel, cooking oil, butter) but CPO and CPKO are the main export commodities from the plantation sector. Along with the development of palm oil production, the number of palm oil processing factories continues to increase.

PT Kuala Lumpur Kepong (KLK) Dumai is one of the CPKO product processing factories. The resulting products are fatty acids and glycerine. The resulting fatty acid and glycerine are then exported to Malaysia. The process of separating fatty acids and glycerine at PT KLK Dumai goes through the oil splitting stage, at this stage the hydrolysis process occurs. The hydrolysis process is a chemical reaction that occurs due to the meeting of oil and water at a certain pressure and temperature.

One of the companies in Malaysia that cooperates with PT KLK Dumai to date is PT Oleomas Sdn. The competition of the palm oil industry, especially competition between stockpile tank companies in Riau province, the company implements an internationally recognized management system, namely the ISO 9001 and HACCP management systems. PT KLK Dumai in ensuring the quality of derivative products with control management that oversees several departments responsible for their respective positions.

These departments are, finance department, Human Resource & General Affairs (GA) Department, Production Department, Logistics Department, under BOD department, maintenance department, and Quality Assurance (QA)/Quality Control (QC) Department. These departments will work together for the benefit of the company to achieve common goals. Therefore, each department has its own duties and responsibilities.

PT. KLK Dumai is one of the foreign companies in Indonesia, where the company's center is in Malaysia and engaged in impot exports, as for my reason why the Apprenticeship here is in accordance with the author's major so that it can apply the knowledge that the author has gained on campus to carry out an apprenticeship and to know about how palm oil products are processed, how products are packaged, and how products are marketed. As well as knowing the culture of a foreign company in Indonesia in running its business.

Apprenticeship Activities carried out in the Logistics Department in the bulk goods export section. The activities taught are, Making Documents for Work Appointments (SPK), Making Shipping Instructions (SI) Documents, Pre Invoice, Pre Packing List, Making 3D Forms, Making Open Lock/Seal Documents, Making Notification Documents Goods Readiness (PKB), Submission of Samples, Making Manual Invoice, Making Goods Export Notifications (PEB), Commercial Invoice, Packing Lists, and E-SKA (CO).

1.2 Purposes of the Apprenticeship

Apprenticeships is one of the activities of the Bengkalis State Polytechnic students in completing their studies. In order to achieve the expected result, it is necessary to know the purpose of the apprenticeship, which are as follows:

- 1. To find out the job description of practical activities at PT.KLK Dumai
- 2. To find out the time and place of practical work at PT. KLK Dumai
- 3. To find out the system and work practical procedures at PT. KLK Dumai
- 4. To find out the obstacles in the practical during PT.KLK Dumai.

1.3 Significance of the Apprenticeship

Practical work certainly has great benefits for students, universities and companies, while the benefits of practical work include:

1.3.1 Significance for students

With the apprenticeship program, it is hoped that it will provide opportunities for Bengkalis State Polytechnic students to be able to apply the knowledge gained during lectures to be practiced in the world of work.

1.3.2 Significance for State Polytechnic of Bengkalis

with the Apprenticeship program, it is hoped that the Bengkalis State Polytechnic can establish good cooperation and relations with various parties.

1.3.3 Significance for the Company

The establishment of cooperation between the world of education and companies or agencies The company received assistance from students who did practical work. With the Apprenticeship program, it is hoped that it will provide opportunities for Bengkalis State Polytechnic students to be able to apply the knowledge gained during lectures to be practiced in the world of work.

CHAPTER II

GENERAL DESCRIPTION OF THE COMPANY

2.1 Company History

Kuala Lumpur Kepong Berhad ("KLK") is a company incorporated in Malaysia and registered on the Main Market of the Bursa Malaysia Securities Berhad. It has a market capitalization of approximately RM21.687 billion at the end of September 2021. KLK traces its history back to 1906 when The Kuala Lumpur Rubber Company Limited ("KLRC") was founded in London. With paidup capital of £180,000, KLRC managed to acquire 5 plantations covering 640 hectares of land mostly planted with rubber and coffee, located in Kuala Lumpur. KLRC's shares were listed on the London Stock Exchange in 1907. By 1956, KLRC had planted 4,384 hectares of rubber, of which 35% was reported to be immature and 65% yielding, about half of which was seedling rubber and the other half budding rubber. Oil palms have not yet been planted, but some test coffees were planted, and sporadic tin mining activities took place. Between 1959 and 1961, a series of acquisitions took place. Around this time KLRC also acquired The Eastern Sumatra Rubber Estates Ltd. which has plantations in Sumatra, Indonesia. Since the largest plantation company acquired was Kepong (Melayu) Rubber Estates Ltd., the Company's name was changed to Kuala Lumpur-Kepong Amalgamated Limited ("KLKA") in 1960. By this time, the Company had increased its plantation holdings to approximately 30,000 ha.

PT KLK Dumai is a company established in the context of foreign investment as referred to in Law no. 1 of 1967 Juneto Law no. 11 of 1970 concerning foreign investment. Approval for the establishment of a company from the government of the Republic of Indonesia was obtained based on a letter from the minister of the state for activating investment funds. Established on 20 June 2011, KLK Oleo Dumai is a business unit of the Kuala Lumpur Kepong Berhad (KLK) group, a leading international plantation group listed on the Kuala Lumpur Stock Exchange, Malaysia.

Along with the increasing production needs, PT KLK Dumai built a refinery and oleo chemical palm oil processing factory located on Jalan Datuk Laksamana, Pelindo 1 Dumai area, Riau Province. The first project activity was in March 2012. The initial total production capacity was 20 tons/hour. After conducting several researches to improve the production system so that the current production capacity has reached 30-40 tons/hour.

The KLK group then moved its business to Malaysia in 1972. Plantation is still its main business. KLK then expanded its business network into property, and personal care products and groceries, through its wholly owned subsidiary Crabtree & Evelyn, USA. Responding to the need for diversification, KLK has also expanded its business into downstream palm oil manufacturing to Malaysia, China, Europe and Indonesia.

Products produced by PT KLK Dumai will be exported to Malaysia. One of the companies in Malaysia that has collaborated with PT KLK Dumai to date is PT Oleomas Sdn. Bhd.



Excellence in Oleochemicals

Figure 2.1 KLK OLEO Logo Source: Processed Data, 2023



Figure 2.2 KLK Logo Source: Processed Data, 2023 Figure 2.1 is the logo used for each product produced by PT KLK Dumai. While Figure 2.2 is the logo used by PT KLK Dumai as the company logo.

PT KLK Dumai is located on Jalan Datuk Laksamana, Pelindo 1 area, Buluh Kasap, East Dumai, Dumai City, Riau Province. The choice of this location was of course based on a number of considerations, one of which is because this location is a port area which is an access for factory transportation to send products or samples to Malaysia. The selection of this location is very appropriate for the industry when viewed from several aspects such as:

- 1. Transportation The factory is located in the Pelindo 1 Complex area where the factory is not far from the city and is a port area which is the factory's transportation access for sending products or samples to Malaysia.
- 2. Land and Water Requirements This company was built on land owned by Pelindo, so this company is still renting or contracting to Pelindo. For water purposes it is not a problem because the water source is at the factory site.
- 3. Soil Condition The land of the factory site is lowland and meets the requirements for building a factory, not hilly or swampy.
- 4. The need for electricity comes from PT. KJA is right next to the PT.KLK factory.



Figure 2.3 PT.KLK Dumai Source: Processed Data, 2023

2.1.1 Layout PT. KLK DUMAI

Factory layout is defined as the layout or arrangement of factory machinery and equipment facilities owned by the company. Layout factory PT. KLK Dumai which can be seen in Figure 2.4 below.

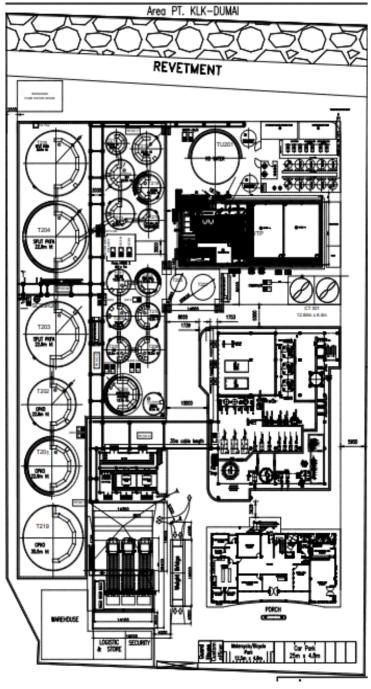


Figure 2.4 Layout of PT.KLK Dumai Source: Processed Data, 2023

2.2 Vision and Mission of PT. KLK DUMAI

2.2.1 Company Vision

"Growing to become the most trusted global partner in oleo-based products and solutions, thereby enriching people's lives sustainably every day."

2.2.2 Company Mission

While the mission of PT. KLK are as follows. We strive to emerge as a global power in the oleochemicals industry and arena aiming to continuously build a better industry including:

- 1. Offer quality products and services at competitive prices.
- 2. Make a good and responsible company.
- 3. Earning a reasonable return on investment.
- 4. Maintaining stable productivity and adequate productivity.
- 5. Grow through profit investing.
- 6. Maintaining ethical business standards and practices.
- 7. Fulfilling corporate social responsibility in the communities where the company operates.

2.3 Kind of Business PT. KLK Dumai

PT KLK is a derivative factory of palm kernel oil located in the Pelindo 1 Dumai Complex area with a production capacity of 500 MT per day with CPKO/CPKOL/PKFAD/RBDPS raw materials and others. These raw materials are obtained from various types of palm oil processing factories in Sumatra and outside Sumatra. Products resulting from processing are SPKFA, Crude Glycerine, and DPKFA.

Competition in the palm oil industry, especially competition between storage tank companies in Riau province, has resulted in companies implementing an internationally recognized management system, namely the international organization for standardization (ISO) 9001 management system and hazard analysis critical control point (HACCP).

ISO 9001 focuses on the wants and expectations of consumers. One of the expectations of consumers is to get food products (maximum and minimum) that are safe. In the previous era, namely ISO 9001 as a quality management system, it was considered common, so that a separate system related to food safety emerged, such as HACCP.

The combined application of HACCP to ISO 9001 will be able to produce a food safety system that is much more effective and efficient than the application of ISO 9001 and HACCP separately. For example, the application of HACCP for risk identification and hazard control, in accordance with quality planning and preventive measures required in ISO 9001.

2.3.1 Field of Business PT KLK Dumai

The field of business produced by PT KLK Dumai is to produce several types of products including those that the author will explain below:

1. Fatty Acids

In general, Fatty Acids are produced from the following processes, Raw Materials (CPKO and RBDPKO) are pumped to the splitting where a hydrolysis process occurs which produces saturated Fatty Acids by providing Hydrogen, then a Distillation process followed by a Fractionation process and finally Fatty Acids are produced.

2. Crude Glycerin

Viscous liquid with a natural sweet taste that is light yellow to dark brown in color. It is the crude form of Glycerine occurring in the combined form of vegetable oils and fats as triglycerides. It is also found in animal fats. Crude Glycerine is obtained as a by-product of the biodiesel manufacturing and the oleochemical industry.

2.3.2 Human Resources PT. KLK Dumai

Human resources (HR) is a very important source of factors that cannot even be separated from an organization, both institutions and companies. Human resources have a big influence on a company and it is necessary to develop human resources (HR) so that they can match the company's strategy. PT KLK Dumai has a total of 107 employees. 90% of the workforce in our company comes from the city of Dumai by prioritizing local youths who meet job seeker qualification standards, 10% are skilled workers protecting and maintaining company and community productivity in carrying out production activities.

1. General Time (Non Shift)

General time is the time that applies to employees and employees who work in the office. The working time that applies to the general time section, namely:

a. On Monday-Thursday:

08.00-12.00 WIB (Working)

12.00-13.30 WIB (Break)

13.30-16.30 WIB (Working)

b. On Friday

08.00-11.30 WIB (Work)

11.30-14.00 WIB (Break)

14.40-16.30 WIB (Working)

c. On Saturday

08.00-12.00 WIB (Working)

2. Shift Time

Working time for employees and employees working in the factory section is divided into three shift times, namely as follows:

Table2.1. Shift Time Activity Schedule

Shift Time	Working time
Shifts 1	08.00-16.00 WIB
Shifts 2	16.00-24.00 WIB
Shifts 3	24.00-08.00 WIB

Source: Processed Data, 2023

At PT. KLK Dumai there is also the name long-shift. This long-shift is a schedule to replace those who get days off. Long-shift is divided into two,

namely:

Table 2.2. Long-Shift Activity Schedule

Shift Time	Working time
Shifts 1	08.00-20.00 WIB
Shifts 2	20.00-08.00 WIB

Source: Processed Data, 2023

2.3.2 Work Instructions According to SOP

SOP (Standard Operating Procedure) is a set of standard operating procedures that are used as guidelines within the company to ensure that each member's work steps are carried out effectively and consistently, and meet standards and systematics (Tambunan, 2003). According to Puspita and Rosmawati (2012), some of the objectives of SOP include:

- 1. Maintain the consistency of employee work.
- 2. Know the roles and functions of work in each section.
- 3. Clarify the steps of the task, authority and responsibility.
- 4. Avoid administrative errors.
- 5. Avoid mistakes, doubts, duplication and inefficiencies.

SOP has the benefit of being a reference document regarding how to or the process of completing a job (Handiwiyono and Panjaitan 2013). One solution to reduce the occurrence of various kinds of problems within a company and to increase continuous improvement is to implement SOPs (Setiawan, 2012).

2.4 Organizational Structure of PT. KLK Dumai

The organizational structure of the company can be interpreted as a multilevel line that contains the components that make up the company. The structure clearly describes the position, function, rights and obligations of each position within the scope of the company. Of course, this is intended so that every component in the company can function optimally and the company's wheels can always move effectively and efficiently. In addition, it also clearly describes the separation of work activities from each other and how the

relationship between activities and functions is limited. In a good organizational structure, it is necessary to explain the authority of who reports to whom, so there is one responsibility for what will happen. The organizational structure at PT. KLK Dumai as follows:

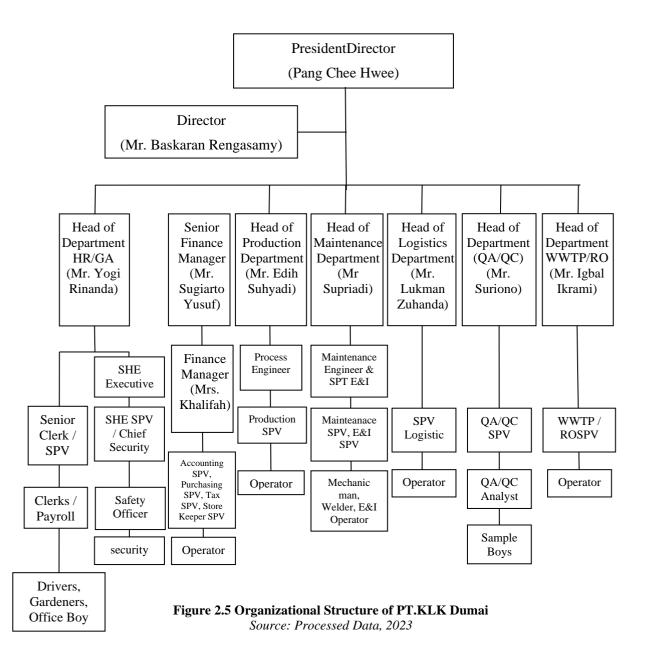


Figure 2.5 is the organizational structure of PT. KLK Dumai which consists of the president director with responsibility as a leader in the company, the director as the representative of the president director, the head of the Human Resource (HR) or General Affaires (GA) department who is the head of the Human Resource (HR) or General Affaires (GA) section, finance management is in charge of the part that takes care of the company's finances, the head of department production is the head of the production department, the maintenance manager is the head of the maintenance department at the company, the head of the logistics department is in charge of taking care of the entry and exit of raw materials until they become products, the head of the Quality Assurance (Qa) or Quality Control (QC) department is in charge of ensuring the quality and quality of the product and the head of the WWTP/ RO is tasked with dealing with waste problems generated by the production process at the factory

2.5 The Working Process

Currently activities at PT. KLK Dumai, especially the Export Flow in the Logistics section, namely, Making Work Appointment Letters (SPK) Documents, Making Shipping Instructions (SI) Documents, Pre Invoices, Pre Packing Lists, Making 3D Forms, Making Open Padlock/Seal Documents, making Goods Readiness notification document (PKB), Sample Submission, Manual Invoice creation, Goods Export Declaration (PEB) Making, Commercial Invoice, Packing List, and E-SKA (CO). preparation of documents properly and correctly so that product exports run smoothly.

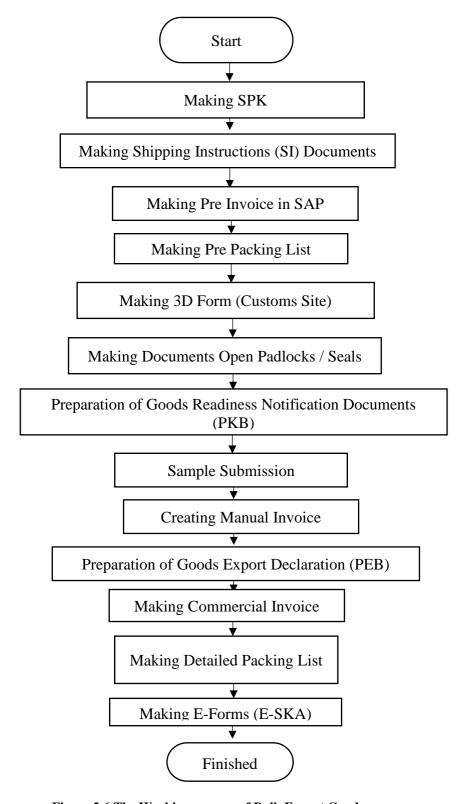


Figure 2.6 The Working process of Bulk Export Goods Source: Processed Data, 2023

The logistics party will communicate with the Agent who has been appointed to monitor the ship's arrival schedule in accordance with the predetermined Estimate Time Of Arrival (ETA), prepare the necessary documents in the form of Work Appointment Letter (SPK), Shipping Instruction, Pre Invoice, Pre Packing List. then the logistics party will send an Email to the Agent and the Buyer, namely to notify that the product delivery process has been prepared. then the logistics party will send an Email to the Agent and the Buyer, namely to notify that the product delivery process has been prepared.

Then the creation of the 3D Form, the 3D form is the filling formula to fill in the permit data for loading export goods in bulk form. This filling is done by the logistics party before submitting the Proposed Goods Export Notification (PEB) document through the Exporter's export application module. The manufacture of bulk exports is carried out outside the customs area, as well as supervision and inspection of the goods.

Next prepare the Seal document, which will be given to the logistics operator for the field section, along with the 3D document and prepare the Goods Export Notification Document which will be submitted to Customs and Excise together with the submission of samples. For submitting samples, the logistics party picks up the product at the Laboratory or Quality Assurance (QA)orQuality Control (QC) Department according to the Purchase Order contract along with 3D documents and preparing Goods Export Notification Documents which will be submitted to the Customs and Excise together with the submission of samples. For submitting samples, the logistics party picks up the product at the Laboratory or Quality Assurance (QA)orQuality Control (QC) Department according to the PO contract.

Along with 3D documents and preparing Goods Export Notification Documents which will be submitted to the Customs and Excise together with the submission of samples. For submitting samples, the logistics party picks up the product at the Laboratory or Quality Assurance (QA)orQuality Control (QC) Department according to the PO contract.

Then submit the product along with supporting documents to the Customs

Office in the Customs and Excise Hangar of PT. KLK Dumai. Supporting documents in the form of a Notification of Goods Readiness (PKB) document and accompanied by a 3D form document. The Logistics Party then confirmed it to the Customs via Whatsapp. Furthermore, only waiting for the LHPIB Test Result Report and Goods Identification (LHPIB) 4 to 24 hours. Meanwhile field activities are carried out by the Logistics Operator, namely initial sounding activities, Initial Temperature, Sounding Result calculations, Commence Loading, Complete loading, Final sounding, and final sounding calculations. If you have received the results of the sounding, the employee will submit an application for an Inspection Report (LHP) Via Whatsapp to Customs.

Next, prepare for making a manual invoice with the results of the final sounding calculation. If you have received the total quantity and FOB value, then make a PEB (Export Notification of Goods), then submit the LHP then load the PEB, if so, then taking the Export Service Note (NPE) is proof that there has been a sale of goods abroad based on orders with parties and agreements certain. Export Service Note (NPE) issued automatically in the exporter's export application module by the Customs Service and Supervision Office (KPPBC) as proof of approval for export activities.

Next, create an Invoice by the SAP system, then print the Packing List. After all is done. Then the logistics will send an Email to the Buyer. The last step is the preparation of Form D (E-SKA) or Certificate of Origin, also known as *Certificate Of Origin* (CO).

2.6 Documents Used for Activities

In carrying out its operational activities, there are saveral documents used by PT KLK Dumai, especially the Division, Logistics Department including the following:

 Work Appointment Letter (SPK) is an order document to carry out or carry out company or agency activities. SPK is addressed to PT. Pelindo Multi Terminal Dumai Area. In connection with the plan to manufacture export products carried out by PT. KLK Dumai in the Pelindo Multi Terminal

Dumai Harbor Area.



Figure 2.7 SPK Document Source: Processed Data, 2023

2. Shipping Instructions Document (SI)

Shipping Instruction (SI) is a document provided by the exporter to the Agent. The SI contains details of the parties involved, the name of the ship, the cargo to be exported, and the amount of cargo or product. SI that has been created will be sent to the Agent via email.



Figure 2.8 Shipping Instruction Document Source: Processed Data, 2023

3. Pre-Invoice Documents

Pre-Invoice is the creation of a temporary billing document that is inputted into a SAP system, where the invoice is based on a purchase order. SAP or System Analysis and Production Data Processing is an application used to process company data in managing its resources.



Figure 2.9 Pre- Invoice Document

Source: Processed Data, 2023

4. Pre Packing List

After creating the Pre-Invoice, then we immediately print the Pre-Packing List. The Pre-Packing List is a packaging document that contains the quantity, type and weight of the exported goods but is temporary, as is the case with the Pre-Invoice. The Pre-Packing List is a document that is as important as the Pre-Invoice.

PT. KLK Dumai

J. Datuk Laksamana, Komplek Pelindo 1,
Kel, Buluh Kasap - Kec. Dumai Timur,
Kota Dumai, Riau 28814, Riau, Indonesia.
Manufacharing : 0785373078 Fax : 076537311



PACKING LIST



Figure 2.10 Pre- Packing List Document Source: Processed Data, 2023

5. 3D document

Form 3D is a filling form to fill in permit data for the manufacture of export goods in bulk form. Making the 3D form is done before submitting the lock/seal opening document, Goods Readiness Notification (PKB) document, sample submission and Goods Export Notification (PEB) submission. Filling in the 3D Form is done on the Customs Website.



Figure 2.11 3D Document

Source: Processed Data, 2023

6. Document Open PadlockorSeal

The lock/seal open document is a document intended for the purpose of loading export goods. Addressed to the KPPBC export hangar of middle type customs B Dumai.



Figure 2.12 Document Open PadlockorSeal

Source: Processed Data, 2023

7. Goods Readiness Notification Document (PKB)

Goods readiness notification document (PKB) is a document that is useful as a notification of the readiness of exported goods for physical inspection.



Figure 2.13 Document PKB Source: Processed Data, 2023

8. Goods Export Notification Document (PEB)

Goods Export Declaration (PEB) iscustoms documents used for notification of the implementation of the export of goods which can be in the form of writing on a form or electronic media. PEB is made based on complementary customs documents in the form of invoices, packing lists and other documents. The first step for making a PEB is to log in to the PEB application then click open in the PEB section, click new, so the author only needs to fill in all the blanks according to the procedure and data he needs, including filling in the quantity that the author has prepared in the previous manual invoice.

	BC 3.0		PEMBERITAHUAN	EKSPOR BARANG		
	Nomor Pengajuan	020900-000011-20230	0605-000883		Hi	daman 1 dari .2
	A. KANTOR PABEAN					
	Kantor Pabean Pemuatan	: 020900 KPPBC				
~	2. Kantor Pabean Ekspor	: 020900 KPPBC	Dumai	H. KOLOM KHUSUS	BEA DANGUEAU	
匐	B. JENIS EKSPOR : Ekspor biasa C. KATEGORI EKSPOR : TPB dari Gudang Berikat			1. Nomor Pendaftaran	001963	
킯	D. CARA PERDAGANGAN	: Lainnya	Peritan.	Tanggal	:05-06-2023	
≖I	E. CARA PEMBAYARAN	: Pembayaran dimuk	ta (advance payment)	2. Nomor BC 1.1		
	1			Tanggal Pos/ Sub Pos		
_	EKSPORTIR		PEMILIK BARANG		I PENERIMA	
		03.140.550.9-212.000	5. Identitus : 03.140			OLEOMAS SDN
	2. Nama PTKLK DUMAI	0.140.00.9-212.000		LK DUMAI	BHD	outomet and
	3. Alamat : IL. DATUK LAKS				12. Alamat : NO. 25, JAL	AN SUNGAL
	3. Alamat : JL. DATUK LAKS TIMUR, DUMAL	SAMANA, DUMAI PIAU - 28800	7. Alamat : JL. D.	ATUK LAKSAMANA.	PINANG, 5/1	IR. FASA 2D.
	Third, boild,		DUM	IAI TIMUR, DUMAI, RIAU	KAWASAN	PERINDUSTRIA?
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	9. Nama :			15. Alamat : NO. 25, JA	ALAN SUNGAI PINANG, 5/1 N PERINDUSTRIAN PUL	18, FASA 2D,
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					/TEMPAT MUAT EKSPO	
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	18. Nama & Bendera Sarana Peng			21. Pel. Munt Asal 22. Pel./Tempat Munt Eksp	tor :IDDUM Dumai	
	MT. SINAR MARATUA (II) - Indonesia)		23. Tmpt. Penimbunan		
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		10-00-202		26. Negara Tujuan Ekspor	: MY Malaysia	ing
×	DOKUMEN PELENGKAP	PAREAN		DATA TEMPAT PER		
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Ş١		9250000304	05-06-2023			
욁	29. Jenis, No & Tgl Dok. lainnya	: MOU PDE (Eks				
PERDACANCAN		03.140.550.9-212.000	10-08-2011			
	Kantor Bea Cukai pendaftara			32. Cara Penyerahan Bara	ng FOB Free On Bo	ard
DATA	DATA TRANSAKSI EKSP	OR				
21	33. Bank Devisa Hasil Ekspor 34. Jenis Valuta Asine	: 022 - CIMB NIAGA : IDR	Runish	36. Freight 37. Asuransi (L N/I DN)		530.383.744,31
- 1	35. Nilai Ekspor		65 604 208 0000	38. Nilai Maklon (Jika Ad	lea :	0.000
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	39 Jumlah Peti Kemas					
	 Jumlah Peti Kemas Nomor, Ukuran dan 	: 0 Peti Kemas/Kor	nlainer	41. Jenis, Jumlah dan Mer VL / Bulk, liquid, 1	ek Kemisan :	
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	DATA BARANG EKSPOR 42. Bernt Kotor (kg) 44. 45. Pos Tarif/HS, uraian jumlah dan jenis baran secara lengkap, merk,	2.599.957,0000 46. Perizinan Ekspor		48 Jumlah & jenis sat, Berat Bersih (kg),	49 Negara Asal Barang 50 Daerah Asal Barang	51. Jamlah Nilai FOB
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	DATA BARANG EKSPOR 42. Bernt Kotor (kg) 44. 45. Pos Tarif/HS, uraian jumlah dan jenis baran secara lengkap, merk,	2.599.957,0000 46. Perizinan Ekspor	47. HE barang dan Tarif BK pada tanggal pendaftaran	48 Jumlah & jenis sat, Berat Bersih (kg),	50 Daerah Asal Barang	
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	Status peti Kemus 42. Berus Koher (kg) 44. 45. Pon TardFIS, uraian No. No. jumlah dan jenis baran secara longkap, merk, tipe, skuran, spesifikas lain dan kode barang DISTELID PALM KERNEL FATT ACID (BORKA)	2.599.957,0000 #6. Penizinan Ekspor ii y -(920) 	47. HE barung dan Tarif BK pada tanggal pendaftaran Trif: 0 USD Juni: 2.599,9570 TNE	48. Jumlah & jenis sat, Berat Bersih (kg), Volume (m3) 2.599,9570 TNE/Tonne, Metric ton (1000 kg) 2.599,957,0000 Kem	50 Daerah Asal Barang	FOB 34.665.604.208,
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LEMBAR LANJUTAN DOKUMEN PELENGKAP PABEAN PEMBERITAHUAN EKSPOR BARANG (PEB) Halaman 2. dari .2.					
I. Kantor Pabean pennuntan : KPPBC Dumai 2. Nemor Pengajuan : 020900-000011-20230605-000883				0205	000
	No.	Jenis Dokumen	Nomor Dokumen	Tanggal Dokumen	Kantor Pendaftaran Dokumen CK-5 (Khusus Ekspor BKC yang belum dilunasi Cukainya)
	1.	Packing List	9250000304	05-06-2023	
	2.	MOU PDE (Eksportir)	03.140.550.9-212.000	10-08-2011	
	3.	Skep TPB	KM-47/WBC:03/2021	24-06-2021	
	4.	PERMOHONAN PEMERIKSAAN SEBELUM PEB	DP0209002023060309242614	03-06-2023	-
				I	

Figure 2.14 Document PEB Source: Processed Data, 2023

9. Commercial Invoice

Commercial Invoice are documents commonly used in international trade, such as exports and imports. The Commercial Invoice in the form of a memorandum of understanding detailing the amount of goods sold, the price of the goods, and the method of payment will be calculated. A Commercial Invoice is a legal document issued by an exporter (seller) to an importer (buyer) in an international transaction. This document serves as a contract and proof of sale between the buyer and the seller. After ensuring that all stock is sufficient, a commercial invoice can be made.



Figure 2.15 Document Commercial Invoice Source: Processed Data, 2023

10. Detailled Packing List

The packing list details are Mandatory documents containing descriptions of the goods to be shipped. This document also contains details of the type of goods, the dimensions of the goods, the quantity of goods, and the weight of the goods.



Figure 2.16 Document Detailled Packing List Source: Processed Data, 2023

25

11. Document (E-SKA)

Certificate of Origin (SKA) or commonly called a Certificate of Origin (COO) is a certificate of origin of goods, that the goods/commodities being exported come from the region/exporting country.



Figure 2.17 Document E-Form (E-SKA)/ Certificate of Origin Source: Processed Data, 2023

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CHAPTER III

SCOPE OF THE APPRENTICESHIP

3.1 Job Description

Job description of Apprenticeship at PT.KLK Dumai on February 6, 2023 to July 5, 2023. Specifications of work carried out for 5 months in general at PT.KLK Dumai is as follows:

- 1. Create Document Appointment Letter of Work (SPK). work appointment letter (SPK) is an order document to carry out or carry out company or agency activities. work appointment letter (SPK) is addressed to PT. Pelindo Multi Terminal Dumai Area.
- 2. Create Shipping Instructions (SI). Shipping Instruction is a document provided by the exporter to the Agent. The SI contains details of the parties involved, the name of the ship, the cargo to be exported, and the amount of cargo or product.
- 3. Create Pre Invoice. Pre Invoice is the creation of a temporary billing document that is inputted into a SAP system, where the invoice is based on a purchase order.
- 4. Create Pre Packing List. After creating the Pre-Invoice, then we immediately print the Pre-Packing List. The Pre-Packing List is a packaging document that contains the quantity, type and weight of the exported goods but is temporary, as is the case with the Pre-Invoice.
- 5. Create Bulk Export Permit Form (3D). Making the 3D form is done before submitting the lock/seal opening document, Goods Readiness Notification (PKB) document, sample submission and Goods Export Notification (PEB) submission. Filling in the 3D Form is done on the Customs Website.
- 6. Create Document UnlockorSeal. The lock/seal open document is a document intended for the purpose of loading export goods. Addressed to the KPPBC export hangar of middle type customs B Dumai.

- 7. Create Goods Readiness Notification Document (PKB). Goods readiness notification document (PKB) is a document that is useful as a notification of the readiness of exported goods for physical inspection.
- 8. Submission of Export Product Samples to Customs, Submission of samples is the provision of products to be exported to Customs, in the form of product samples and supporting documents in the form of Notification of Goods Readiness (PKB) documents accompanied by 3D form documents.
- 9. Creating Manual Invoices in Microsoft Excel, Manual Invoice is a manual recording of product export quantities in excel format, where these quantities will later be entered into the SAP system.
- 10. Create Goods Export Declaration Document (PEB), Goods Export Declaration (PEB) iscustoms documents used for notification of the implementation of the export of goods which can be in the form of writing on a form or electronic media.
- 11. Create Commercial Invoice By System SAP, Commercial Invoices aredocuments commonly used in international trade, such as exports and imports. The Commercial Invoice in the form of a memorandum of understanding detailing the amount of goods sold, the price of the goods, and the method of payment will be calculated. A Commercial Invoice is a legal document issued by an exporter (seller) to an importer (buyer) in an international transaction.
- 12. Create Detailed Packing List By System SAP, The packing list details are Mandatory documents containing descriptions of the goods to be shipped. This document also contains details of the type of goods, the dimensions of the goods, the quantity of goods, and the weight of the goods.
- 13. Create Form D (E-SKA)orCertificate of Origin, E-Form (E-SKA) Is an electronic Certificate of Origin (SKA) issuance system built by the Ministry of Trade for all SKA Issuing Agencies (IPSKA).

3.2 System and Procedure

3.2.1 System

To facilitate employees in carrying out their duties, the company uses an internet-based system. Each employee gets a laptop and computer unit to make it easier for every job received by employees at PT. KLK Dumai. But not all work is done online, some work is done offline and manually. For example, delivering files directly to the Customs and Excise Office.

3.2.2 Procedure

Apprenticeship procedures that have been carried out at PT. KLK Dumai from February 6, 2023 to June 5, 2023 is as follows:

1. Preparation of SPK Documents

Work Appointment Letter (SPK) is an order document to carry out or carry out company or agency activities. Work Appointment Letter (SPK) is addressed to PT. Pelindo Multi Terminal Dumai Area. In connection with the plan to manufacture export products carried out by PT. KLK Dumai in the Pelindo Multi Terminal Dumai Harbor Area.

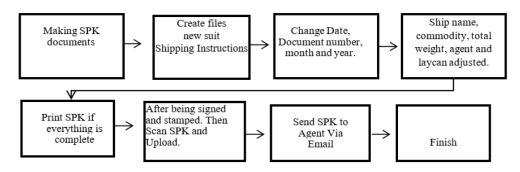


Figure 3.1 SPK Process Flow Chart Source: Processed Data, 2023

Steps for creating Work Appointment Letter (SPK) documents Employees create Work Appointment Letter (SPK) documents after the buyer sends a Purchase Order (PO) contract via email, and employees will create Work Appointment Letter (SPK) documents according to the existing format. After the SPK document is adjusted to the contract sent by the buyer, the

Work Appointment Letter (SPK) document is printed and signed by the leadership. Then scanned. A scan of the document is sent to the agent via email. Scans of Work Appointment Letter (SPK) documents are also stored in new folders so that documents are not mixed or aggregated with other export documents.

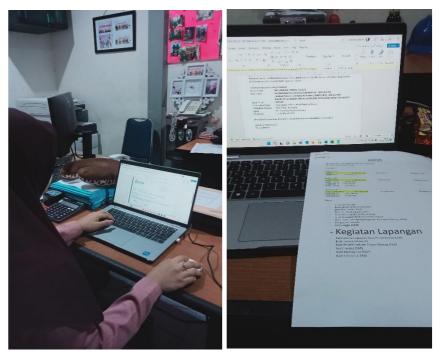


Figure 3.2 The Process of SPK Document Source: Processed Data, 2023

2. Making Shipping Instructions (SI) Documents

Shipping Instruction (SI) is a document provided by the exporter to the Agent. The Shipping Instructions (SI) contains details of the parties involved, the name of the ship, the cargo to be exported, and the amount of cargo or product. Shipping Instructions (SI) that has been created will be sent to the Agent via email.

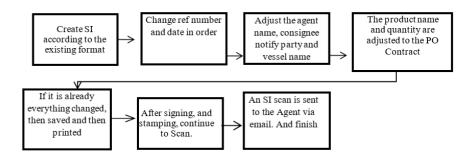


Figure 3.3 Flow Chart Create SI for Documentation

The steps for making Shipping Instructions (SI), making Shipping Instructions according to the existing format, then changing the reference number and date sequentially. Then enter the name of the agent, cinsignee informs the name of the party and subordinates, product name and quantity, according to the Purchase Order contract. If everything has changed, then it is saved and printed. Once signed and stamped, proceed to Scanning. Scan of Shipping Instructions is sent to the Agent via email, and complete.



Figure 3.4 Create SI for Documentation

3. Making Pre Invoice in SAP

Pre Invoice is the creation of a temporary billing document that is inputted into a SAP system, where the invoice is based on a purchase order. SAP or System Analysis and Production Data Processing is an application used to process company data in managing its resources.

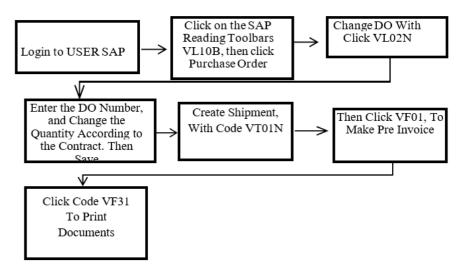


Figure 3.5 Flow Chart of Pre-Invoice Making Process Source: Processed Data, 2023

After completing the stages of making Pelindo SPK and SI, the author then makes a Pre Invoice in the SAP application. The first step is to enter the SAP application, then click code Purchase orders due for Delivery (VL10B), change the contract number to Delivery Order (DO), then click Purchase Order at the Shipping Point/Receiving PT, enter plant group code (2100), delivery, creation date, just delete the date. Then enter the contract number in the Purchasing document section if you have clicked execute. Delivery Order (DO) display will appear. Then click select all, then background, and you're done. Back to the initial appearance, click /n then enter.

To see the newly created Delivery Order (DO) number, click code Outbound Delivery (VL06O), then click the Outbound Delivery list. Enter the Sales Organization Code (2100). Then delete all existing dates. Then execute, the Delivery Order (DO) number that has been made will appear.

Last click according to the date of manufacture, then copy Outbound Delivery. Next Return to the initial SAP display, Click Code Change Outbound Delivery (VL02N). Then enter the Delivery Order (DO) number then enter. Change the delivery quantity according to the contract.

To create a shipment, click Code Create Shipment (VT01N), enter Plant Group code (2100) in Transport Planning (PT). In the shipment type, select KLK Export Shipment, then click Deliveries, then a display appears and enter code Plant 2100 at the Shipping Point. Next, Delivery Status, delete the Letters A and B. Next, in the Outbound Delivery section, enter the Delivery Number then execute, a quantity display will appear, then click Overview Of Current. Then the KLK Export Shipment display will appear, then look for the panning reading then click. Click addit data, then enter the ship name according to the contract. Then click Go To, select output, at the very bottom type ZPCK then click the Save logo. In the next screen, type LOCL in the Logical Dest section. Then click the back logo then click the Save logo. A shipment number will appear.

To make a pre invoice, click Create billing document code (VF01), in the billing type section, select KLK STO PRE-INV. In the billing date section, select today's date. Adjust the delivery number in the order, then click execute and click the save logo, the Logo report will appear and press enter then the Pre Invoice number will appear. If you want to print, click Output from billing document code (VF31), then the Output From Billing screen appears, enter code ZCI9 in the output type column to print the Pre-Invoice, then check inter company billing, then execute. Then the Output From Billing display will appear, check the existing billing number, then click execute. After the display appears click print preview, make sure all the numbers match the Purchase Order contract. Then click the print logo to print.

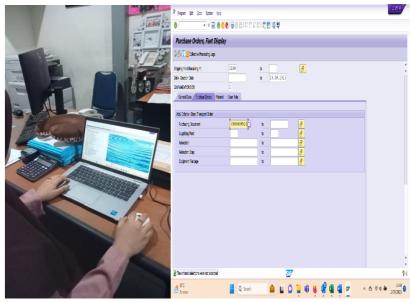


Figure 3.6 Pre-Invoice Making Process Source: Processed Data, 2023

4. Making Pre Packing List

After creating the Pre-Invoice, then we immediately print the Pre-Packing List. The Pre-Packing List is a packaging document that contains the quantity, type and weight of the exported goods but is temporary, as is the case with the Pre-Invoice. The Pre-Packing List is a document that is as important as the Pre-Invoice.

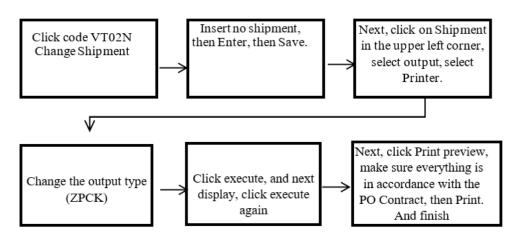


Figure 3.7 Flow Chart Pre-Packing List Process

After making the Pre-Invoice, of course the writer must print the Pre-Packing List. The steps for making the Pre-Packing List only need to be printed because you have created Shipment in the step for making the Pre-Invoice. Then the Automatic Pre-Packing List already exists and you only need to print it by clicking on the VT02N code then entering the existing Shipment no. then enter and then you can print it. After printing, the Pre-Packing List is signed and then scanned. The scan is sent to the buyer together with the pre-invoice via email.

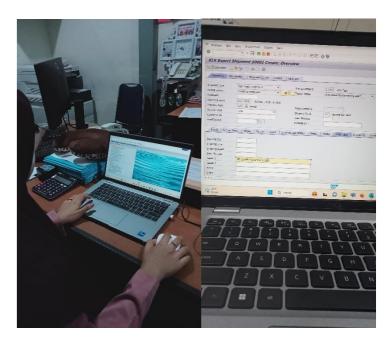


Figure 3.8 Making Pre-Packing List Process Source: Processed Data. 2023

5. Making Bulk Export Permit Form (3D)

Form 3D is a filling form to fill in permit data for the manufacture of export goods in bulk form. Making the 3D form is done before submitting the lock/seal opening document, Goods Readiness Notification (PKB) document, sample submission and Goods Export Notification (PEB) submission. Filling in the 3D Form is done on the Customs Website.

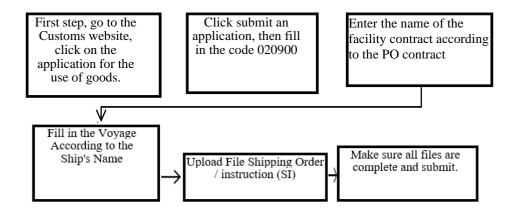


Figure 3.9 Flow Chart Create 3D Forms

After completing the creation and printing of Pre-Invoice and Pre-Packing List, the author continues to create 3D Forms. The steps for making a 3D form, enter the customs website, then click submit the use of Goods, then enter the code 020900 in the inspection office section, indicating the Dumai area code. Next, enter the name of the means of transport according to the Purchase Order contract, and don't forget to fill in the Voyage according to the name of the ship. Then click on the estimated export date, which is one week from the creation of the 3D form. Then enter the name of the item, amount, net, unit, and postal rate of the item. If it is Distillate Palm Kernel Fatty Acid (DPKFA) then the post rate is 3823.19.90 and if it is crude glycerine 1520.0010. don't forget to click on the location then select Inside the Customs Area.

Then enter the tank number of the item. The next step is to check in the section for making goods for export in bulk form. Then fill in the next step by entering the IDDUM code for the port of origin and the port of loading for export, then MYPKG for the code for the port of unloading. Next, the author uploads the Shipping Order/instruction (SI) file that was previously made and scanned and enters the Shipping Instruction number and date. Next, check the physical examination. In the complementary document section, upload the packing list and invoice that was scanned before along with the number and date. After filling in all the steps and

making sure everything is complete, click Submit.

After submitting, the employee will send an E-mail to Customs for notification so that the 3D form can be processed as soon as possible. Processing time for 3D forms depends on the network and the speed of Customs employees. If it has been approved, the employee can immediately print the 3D form for the supporting document which will be submitted to the field section. Together with the document, open the lock/seal after submitting the sample to Customs.

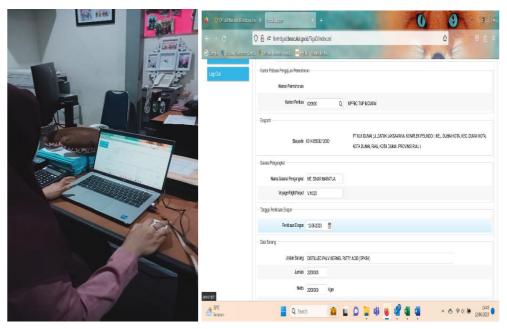


Figure 3.10 Create 3D Forms Process

Source: Processed Data, 2023

6. Making Documents Open PadlocksorSeals

The lock/seal open document is a document intended for the purpose of loading export goods. Addressed to the KPPBC export hangar of middle type customs B Dumai. The following is the flow of the process for making a padlockorseal open document:

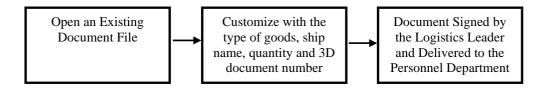


Figure 3.11 Flow Chart Create Document Open Lock/Seal

The steps for creating a document are to open the lock/seal, open the existing format. After the document is opened, the padlockorseal is adjusted according to the type of goods, ship name, quantity and 3D document number. The document is printed and signed by the leader. Then transfer to the logistics personnel department.



Figure 3.12 Create Document Open Lock/Seal Source: Processed Data, 2023

7. Preparation of Goods Readiness Notification Documents (PKB)

Goods readiness notification document (PKB) is a document that is useful as a notification of the readiness of exported goods for physical inspection. The following is the flow of the process for making a notification of goods readiness document (PKB):

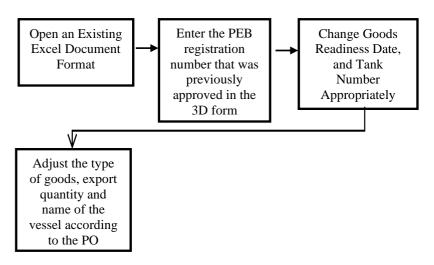


Figure 3.13 Flow Chart Create Document PKB

Document creation stepsnotification of goods readiness (PKB), open an existing excel file format, Enter the PEB registration number that was previously approved in the 3D form, change the date of goods readiness, and the tank number according to what is used, adjust the type of goods, export quantity and name of the vessel according to the PO. This PKB document is printed and signed when submitting samples.

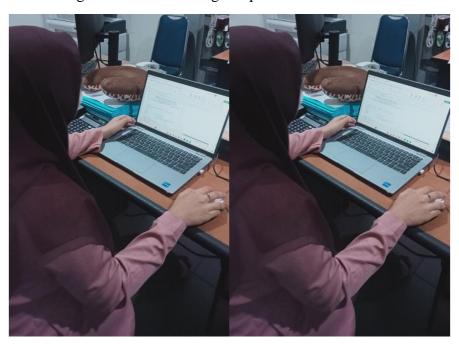


Figure 3.14 Create Document PKB Process

8. Submission of Export Product Samples to Customs

Submission of samples is the provision of products to be exported to Customs, in the form of product samples and supporting documents in the form of Notification of Goods Readiness (PKB) documents accompanied by 3D form documents. To submit a sample, the author must take the product at the Laboratory or Quality Assurance (QA) or Quality Control (QC) Department according to the PO contract. After the product is taken, then submit the product along with supporting documents to the Customs Office in the PT. KLK Dumai. The following is the sample submission process flow:

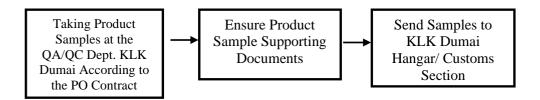


Figure 3.15 Flow Chart Sample Submission Source: Processed Data, 2023

After submitting the sample, the employee confirms it to the Customs via Whatsapp. then the authors and employees only wait for the LHPIB Report on Test Results and Identification of Goods (LHPIB) 4 to 24 hours. Meanwhile field activities are carried out by Logistics Operators namely initial sounding activities, Initial Temperature, and calculation of Sounding Results. If you have received the sounding results, the employee will submit an application for an Inspection Report (LHP) Via Whatsapp to Customs.



Figure 3.16 Sample Submission Source: Processed Data, 2023

9. Creating Manual Invoice

After getting the sounding results from field activities, prepare an Invoice Manual. Manual Invoice is a manual recording of product export quantities in excel format, where these quantities will later be entered into the SAP system. The steps for making a Manual Invoice, enter the quantity according to the number on the shipment, enter the price per product. After everything is entered, then the final quantity must be reduced by the difference in the sounding numbers, the total amount minus the number of soundings can be the result of the difference minus the last quantity loaded. Automatically the total in excel changes.

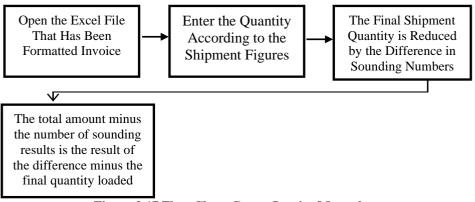


Figure 3.17 Flow Chart Create Invoice Manual Source: Processed Data, 2023

The steps for making a Manual Invoice, enter the quantity according to the number on the shipment, enter the price per product. After everything is entered, then the final quantity must be reduced by the difference in the sounding numbers, the total amount minus the number of soundings can be the result of the difference minus the last quantity loaded. Automatically the total in excel changes.

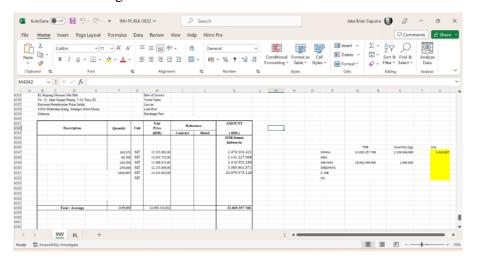


Figure 3.18 Create Invoice Manual Source: Processed Data, 2023

10. Preparation of Goods Export Declaration (PEB)

Goods Export Declaration (PEB) iscustoms documents used for notification of the implementation of the export of goods which can be in the form of writing on a form or electronic media. Goods Export Declaration (PEB) is made based on complementary customs documents in the form of invoices, packing lists and other documents. The first step for making a Goods Export Declaration (PEB) is to log in to the Goods Export Declaration (PEB) application then click open in the Goods Export Declaration (PEB) section, click new, so the author only needs to fill in all the blanks according to the procedure and data he needs, including filling in the quantity that the author has prepared in the previous manual invoice.

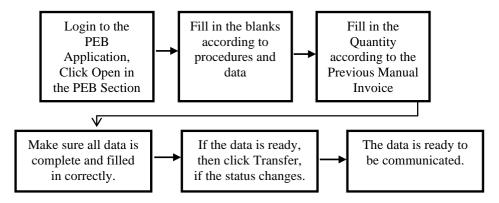


Figure 3.19 Process Flow for Making Goods Export Declaration (PEB)

The first step for making a PEB is to log in to the Goods Export Declaration (PEB) application then click open in the Goods Export Declaration (PEB) section, click new, so the author only needs to fill in all the blanks according to the procedure and data he needs, including filling in the quantity that the author has prepared in the previous manual invoice.

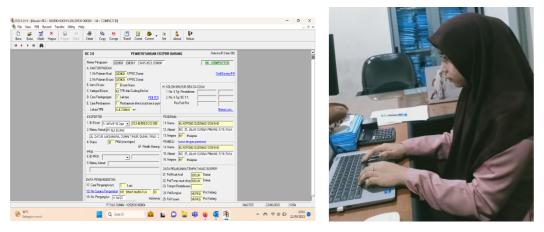


Figure 3.20 Process for Making Goods Export Declaration (PEB)

Source: Process Data, 2023

11. Making Commercial Invoices

Commercial Invoices are documents commonly used in international trade, such as exports and imports. The Commercial Invoice in the form of a memorandum of understanding detailing the amount of goods sold, the price

of the goods, and the method of payment will be calculated. A Commercial Invoice is a legal document issued by an exporter (seller) to an importer (buyer) in an international transaction. This document serves as a contract and proof of sale between the buyer and the seller. After ensuring that all stock is sufficient, a commercial invoice can be made. The following is a Commercial Invoice Production Flowchart.

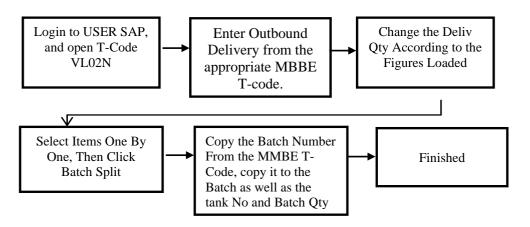


Figure 3.21 Flow Chart Create Commercial Invoice

Source: Processed Data, 2023

After ensuring that all stock is sufficient, a commercial invoice can be made. Next, the steps for making a Commercial Invoice, after the author logs in to SAP, open the change outbound delivery code (VL02N), then enter outbound Delivery, then enter. After the KLK STO 80500xxxxx display appears, the Delivery Quantity number is changed according to the number contained, and ignore if the number matches, then enter. Then select the items one by one then click Batch Split. Copy the Batch No from the Stock overview Code (MMBE), copy it to the Batch column as well as the Tank Number and Batch Quantity. Example of a Batch that has been filled in, make sure all open Quantity has been filled in, then back. Next, click the material number per item, click the BC info tab, then fill in the BC doc type and advance number, then click the Picking tab and click the button. then copy the Quantity number and paste it into the Picked Quantity, then Save. A Change Outbound Delivery display will appear, then click Post Good

Issue, and make sure PGI is successful.

If successful, text will appear in the green color block. The next step, go to the start page and open the T-code VF01 to create a billing document. Select the billing type and billing date and enter the document number (DO) that has been in the PGI. Then enter. Then click the button and click the Customer tab, fill in the Pre Invoice Number then save. Pay attention to the number below the display as a reference for printing Commercial Invoices. Next, return to the main menu and open output from billing document Code (VF31) to print a Commercial Invoice. Fill in the output type ZCI2 for document Commercial Invoice, fill in the billing document, check the intercompany billing checklist, then Execute. Then check item and Process, then click print preview, make sure all the Quantity numbers are correct, then print. Then the creation of a Commercial invoice is complete.

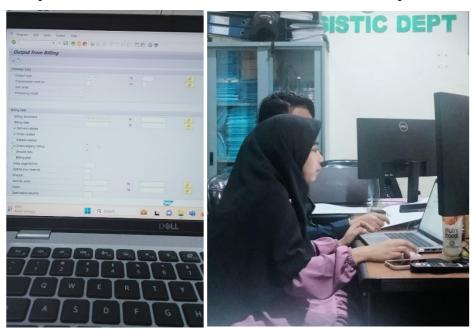


Figure 3.22 Create Commercial Invoice Source: Processed Data, 2023

12. Making Detailled Packing List

The packing list details are Mandatory documents containing descriptions of the goods to be shipped. This document also contains details of the type of goods, the dimensions of the goods, the quantity of goods, and the weight of the goods. After creating and printing a Commercial Invoice is complete, the next step is to create and print a Detailed Packing List. The following is the detailed packing list printing process flow.

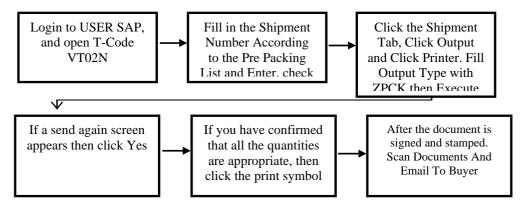


Figure 3.23 Flow Chart for Making Detailed Packing Lists

Source: Process Data, 2023

After creating and printing a Commercial Invoice is complete, the next step is to create and print a Detailed Packing List. the first step, open Change Shipment code (VT02N) then fill in the shipment Number, the same number on the Pre-Packing List. Then enter. Then check all Execution and Save. The second step is to click the shipment tab, click Output, click printer and fill in the Output Type with ZPCK and Execute. If a send again screen appears then click Yes. In the next screen, click execute and Print Preview. If you have confirmed that all the quantities are appropriate, then click the print symbol. After the Commercial Invoice and Detailed packing list documents are signed and stamped, the documents are scanned. Then it is sent to the Buyer via Email.



Figure 3.24 Making Detailed Packing Lists Process Source: Process Data, 2023

13. Making E-Forms (E-SKA)

E-Form (E-SKA) Is an electronic Certificate of Origin (SKA) issuance system built by the Ministry of Trade for all SKA Issuing Agencies (IPSKA). As for the way of manufactureE-Form (E-SKA) is using the e-SKA system website: http://e-ska.kemendag.go.id/. The following is the process of making E-SKA:

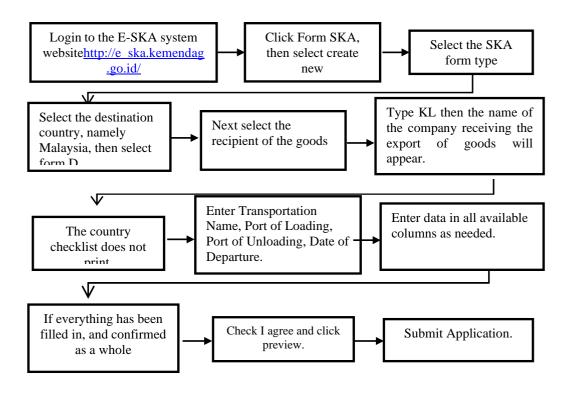


Figure 3.25 Flow Chart for Create E-SKA Source: Processed Data, 2023

Stages the first is making E-SKA, namely, logging in to the e-SKA system website http://e_ska.kemendag.go.id/ Click Form SKA and select create new. Select the SKA form type, select Malaysia for the destination country, then select form D. select the recipient of the goods, fill in the company name, type KL. Checklist for Countries Not Printed, Enter the name of the transportation, Port of loading, Port of unloading, date of departure, upload files as requested (BL, PEB, Invoice). After uploading the PEB file, enter the FOB value then save. In the Goods Data Section, upload the invoice file and the total invoice divided by the middle rate. Then save.

Click (+) add goods. In the Packet packages section, enter marks, (without marks) quantity, and units. In the Goods section, enter the Hs code. In the description section, fill in according to existing records. Enter quantity, gross weight, net weight. Fill in the FOB value, the FOB value in another exchange, select the FOB note printer. Fill in the cost structure section, only fill in sections C, D, and F in accordance with the existing format. Then select the goods criteria (WO) Save and Save Goods. Select Next Checklist I agree and click preview, and make sure all data is filled in correctly. Then click submit application.

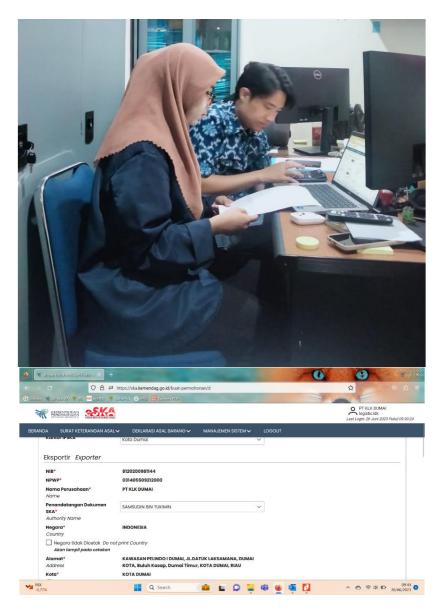


Figure 3.26 Create E-SKA Process

3.3 Place of Apprenticeship

This Apprenticeship activity is carried out at PT. KLK DUMAI located in Datuk Laksamana, Pelindo I Area, Buluh Kasap, Dumai City, Riau, During practical work the author was placed in the Logistics Section. The practical work time is carried out for 5 (five) months starting from February 6, 2023 to July 5, 2023. with working days starting from Monday to Saturday. With operational working hours starting at 08.00-16.30 WIB.

The activities taught by the Logistics Department for the Export of Bulk Goods, Bulk Export Goods are export goods in the form of liquid, gas or solid in the form of small pieces, powder or granules which are transported without using containers or packaging. The schedule for carrying out apprenticeship can be seen in table 3.1 below:

Table 3.1 The Working Schedule of PT.KLK Dumai

No	Day	Working hours	Agency
1	Monday to Friday	08:00 to 16:30	PT. KLK Dumai
2	Saturday	08:00 to 13.00	PT. KLK Dumai
3	Sunday	Day off	Day Off

Source: Processed Datai, 2023

3.4 Kind and Description of the Activity

Apprenticeship Activities carried out in the Logistics Department in the bulk goods export section at PT. KLK Dumai. The activities taught are as follows: Making Documents for Work Appointments (SPK), Making Shipping Instructions (SI) Documents, Pre Invoice, Pre Packing List, Making 3D Forms, Making Open Lock/Seal Documents, Making Notification Documents Goods Readiness (PKB), Submission of Samples, Making Manual Invoice, Making Goods Export Notifications (PEB), Commercial Invoice, Packing Lists, and E-SKA (CO).

The following are the activities carried out by the author during the Apprenticeship using the system, website and application module:

1. Preparation of SPK Documents

SPK (work appointment letter) is an order document to carry out or carry out company or agency activities. SPK is addressed to PT. Pelindo Multi Terminal Dumai Area. In connection with the plan to manufacture export products carried out by PT. KLK Dumai in the Pelindo Multi Terminal Dumai Harbor Area.

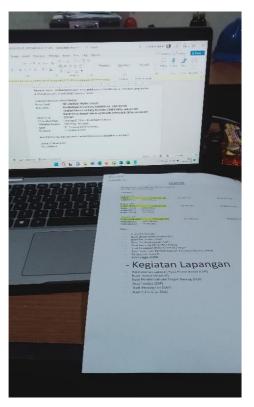


Figure 3.27 Preparation of SPK Document Source: Processed Data, 2023

2. Making Shipping Instructions (SI) Documents

Shipping Instruction (SI) is a document provided by the exporter to the Agent. The SI contains details of the parties involved, the name of the ship, the cargo to be exported, and the amount of cargo or product. Shipping Instruction that has been created will be sent to the Agent via email.



Figure 3.28 Making Shipping Instraction for Documentation Source: Processed Data, 2023

3. Make Pre Invoice by SAP system.

Pre Invoice is the creation of a temporary billing document because the goods received by the buyer will be processed in stages or separately which are inputted into an SAP system, where the invoice is based on a purchase order. System Analysis and Production Data Processing (SAP) is an application used to process company data in managing its resources.

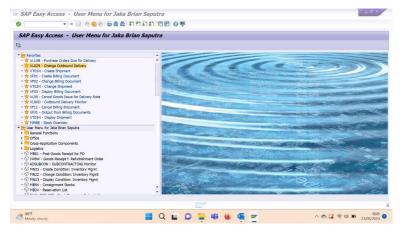


Figure 3.29 Making Commercial Invoice By System SAP Source: Processed Data, 2023

4. Print Pre-Packing List by SAP System.

is a packaging document that contains the amount, type and weight of exported goods but is temporary, as is the case with a pre-invoice. The Pre-Packing List is a document that is as important as the Pre-Invoice.

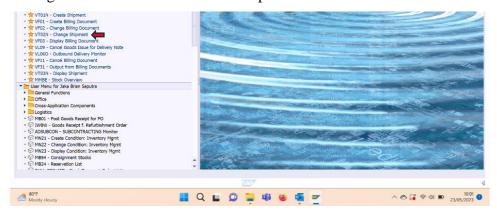


Figure 3.30 Print Pre-Packing List System SAP Source: Processed Data, 2023

5. Production of Bulk Export Permit Form (3D) by Customs website

Form 3D is a filling form to fill in permit data for the manufacture of export goods in bulk form. Making the 3D form is done before submitting the lock/seal opening document, Goods Readiness Notification (PKB) document, sample submission and Goods Export Notification (PEB) submission. Filling in the 3D Form is done on the Customs Website.



Figure 3.31 Form 3D By Website Direktorat Jendral Customs
Source: Processed Data, 2023

6. Making Documents Open PadlocksorSeals

The lock/seal open document is a document intended for the purpose of loading export goods. Addressed to the KPPBC export hangar of middle type customs B Dumai.



Figure 3.32 Making Document Open Lock/Seal Source: Processed Data, 2023

7. Preparation of Goods Readiness Notification Documents (PKB)

Goods readiness notification document (PKB) is a document that is useful as a notification of the readiness of exported goods for physical inspection.



Figure 3.33 Preparation Document PKB Source: Processed Data, 2023

8. Submission of Export Product Samples to Customs

Submission of samples is the provision of products to be exported to Customs, in the form of product samples and supporting documents in the form of Notification of Goods Readiness (PKB) documents accompanied by 3D form documents. To submit a sample, the author must take the product at the Laboratory or Quality Assurance (QA)orQuality Control (QC) Department according to the Purchase Order contract. After the product is taken, then submit the product along with supporting documents to the Customs Office in the PT. KLK Dumai.



Figure 3.34 Sample Submission Source: Processed Data, 2023

9. Creating Manual Invoice

After getting the sounding results from field activities, prepare an Invoice Manual. Manual Invoice is a manual recording of product export quantities in excel format, where these quantities will later be entered into the SAP system. The steps for making a Manual Invoice, enter the quantity according to the number on the shipment, enter the price per product. After everything is entered, then the final quantity must be reduced by the difference in the sounding numbers, the total amount minus the number of soundings can be the result of the difference minus the last quantity loaded. Automatically the

total in excel changes.

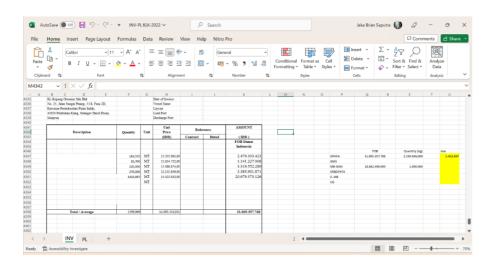


Figure 3.35 Create Invoice Manual

Source: Processed Data, 2023

10. Preparation of Goods Export Declaration (PEB)

on Mexport application odules owned by Exporters by the Customs Service and Supervision Office (KPPBC).Goods Export Declaration (PEB) iscustoms documents used for notification of the implementation of the export of goods which can be in the form of writing on a form or electronic media. PEB is made based on complementary customs documents in the form of invoices, packing lists and other documents.

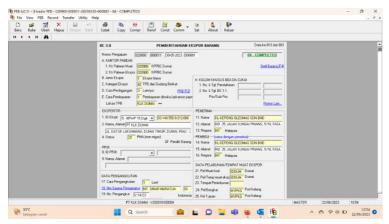


Figure 3.36 PEB By Application module

11. Making Commercial Invoice by SAP system.

Commercial Invoices are documents commonly used in international trade, such as exports and imports. The Commercial Invoice in the form of a memorandum of understanding detailing the amount of goods sold, the price of the goods, and the method of payment will be calculated. A Commercial Invoice is a legal document issued by an exporter (seller) to an importer (buyer) in an international transaction. This document serves as a contract and proof of sale between the buyer and the seller.

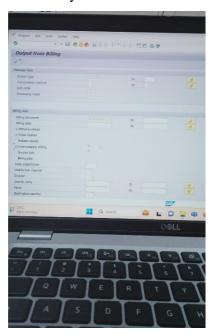


Figure 3.37 Making Commercial Invoice Source: Processed Data, 2023

12. Detailed Packing List by SAP System.

Detailed Packing list isMandatory documents containing descriptions of the goods to be shipped. This document also contains details of the type of goods, the dimensions of the goods, the quantity of goods, and the weight of the goods.



Figure 3.38 Making Detailled Packing List By SAP Source: Processed Data, 2023

13. Making E-Forms (E-SKA)by e-SKA system website.

E-Form (E-SKA) Is a system for issuing Certificates of Origin (SKA) or known as Certificate of Origin (COO), electronically built by the Ministry of Trade for all SKA Issuing Agencies (IPSKA).

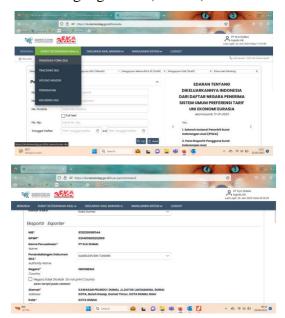


Figure 3.39 E-SKA By Website E-Ska

3.4.1 Description of the Activity

On the agenda for the first week, they didn't do much apprenticeship because they take care of the administration for the apprenticeship and participate in safety induction, which is very important for the intern to come and leave safely.

Table 3.2 Agenda of Activities of the Week 1 (February 6th to 11th, 2023)

No	Date and time	Name of activity	Department
1.	Mon, February 6 th, 2023	SHE Instructions	Logistics Dept
2.	Tue,February 7 th, 2023	 Activity instructions Learn what to do Create E-SKA 	Logistics Dept
3.	Wed, February 8 th , 2023	 Create Shipping Instruction Create Document SPK Pelindo Create Pre Invoice Create Pre Packing List Create 3D Create PKB. Create Document open the lock 	Logistics Dept
4.	Thu, February 9 th, 2023	 Print documents 3D,PKB Deliver letters to the field Take samples Submission of samples 	Logistics Dept
5.	Fri, February 10 th , 2023	 View sound results Create invoices manually Create PEB 	Logistics Dept
6.	Sat, February 11 th , 2023	Create invoices Create packing list Print and scan documents	Logistics Dept

Source: Processed Data, 2023

The agenda of activities or work that the author did during apprenticeship at PT.KLK Dumai Second Week (13 - 17 March 2023) can be seen in table 3.3 below:

Table 3.3 Agenda of Activities of the Week 2 (March 13thto 17th, 2023)

No	Date and Time	Name of activity	Department
1.	Mon, February 13 th , 2023	Create E-SKA Print and Scan Document.	Logistics Dept
2.	Tue,February 14 th , 2023	Create SPK Pelindo Create Document open the lock Create Shipping Instruction	Logistics Dept
		 4. Pre Invoice 5. Pre Packing List 6. Print and Scan Documents 7. Create 3D 8. Create PKB. 	
3.	Wed, February 15 th, 2023	 Print documents Deliver letters to the field Take samples Submission of samples 	Logistics Dept
4.	Thu, February 16 th , 2023	 View sound results Create invoices manually Create PEB 	Logistics Dept
5.	Fri, February 17 th , 2023	 View sound results Create invoices manually Create PEB 	Logistics Dept

Source: Processed Data, 2023

The agenda of activities or work that the author did during apprenticeship at PT.KLK Dumai Third Week (20 to 25 March 2023) can be seen in table 3.4 below:

Table 3.4 Agenda of Activities of the Week 3 (March 20thto 25th, 2023)

No	Date and time	Name of activity	Department
1.	Mon, February 20 th, 2023	 View the results of the sounding Create invoices Create packing list Print and scan documents 	Logistics Dept
2.	Tue,February 21 th, 2023	 Create invoices Create packing list Print and scan documents. 	Logistics Dept
3.	Wed, February 22 th, 2023	 Create E-Ska Print Document. 	Logistics Dept
4.	Thu, February 23 th , 2023	 Create SPK Pelindo Create Document open the lock Create Shipping Instruction Pre Invoice 	Logistics Dept
5.	Fri, February 24 th , 2023	 Print documents Deliver letters to the field 	Logistics Dept

No	Date and time	Name of activity	Department
		 3. Pre Packing List 4. Print and Scan Documents 5. Create 3D 6. Create PKB 	
6.	Sat, February 25 th, 2023	 View sound results Create invoices manually Create PEB 	Logistics Dept

Agenda of activities or work that the author did during apprenticeship at PT.KLK Dumai The Fourth Week (27 to 25 March 4) can be seen in table 3.5 below:

Table 3.5 Agenda of Activities of the Week 4 (March 27th to 4th, 2023)

No	Date and time	Name of activity	Department
1.	Monday, February 27	Print and scan documents	Logistics Dept
2.	Tuesday, February 28 th, 2023	 Create invoices Create packing list Print and scan documents 	Logistics Dept
3.	Wednesday, March 1 th, 2023	1. Create E-Ska	Logistics Dept
4.	Thursday, March 2 th , 2023	 Create SPK Pelindo Create Document open the lock Create SI Pre Invoice Pre Packing List Print and Scan Documents Create 3D Create PKB 	Logistics Dept
5.	Friday, March 3 th, 2023	 Take samples Submission of samples 	Logistics Dept
6.	Saturday, March 4 th , 2023	 View sound results Create invoices manually Create PEB 	Logistics Dept

Source: Processed Data, 2023

Agenda of activities or work that the author did during apprenticeship at PT.KLK Dumai for the fifth week (6 March to 11 March 2023) can be seen in table

3.6 below:

Table 3.6 Agenda of Activities of the Week 5 (March 6th to March 11th, 2023)

No	Date and time	Name of activity	Department
1.	Monday, March 6 th , 2023	 Create invoices Create packing list Print and scan documents 	Logistics Dept
2.	Tuesday, March 7 th, 2023	 Create E-ska Print and scan doc. 	Logistics Dept
3.	Wednesday, March 8 th , 2023	 Print and scan documents Photocopy of documents. 	Logistics Dept
4.	Thursday, March 9 th , 2023	 Scan documents Photocopy Deliver documents to staff. 	Logistics Dept
5.	Friday, April 10 th , 2023	Print and scan documents.	Logistics Dept
6.	Saturday, April 11 th ,	 Create SPK Pelindo Create Document open the lock Create SI Pre Invoice Pre Packing List Print and Scan Documents Create 3D Create PKB 	Logistics Dept

Agenda of activities or work that the author did during apprenticeship at PT.KLK Dumai for the Sixth Week (13 to 18 March 2023) can be seen in table 3.7 below:

Table 3.7 Agenda of Activities of the Week 6 (March13th to 18th, 2023)

No	Date and time	Name of activity	Department
1.	Monday, March 13 th, 2023	 Print documents Deliver letters to the field 	Logistics Dept
2.	Tuesday, March 14 th, 2023	 Take samples Submission of samples Print documents. 	Logistics Dept
3.	Wednesday, March 15 th , 2023	Create invoices manually Create PEB	Logistics Dept
4.	Thursday, March 16 th , 2023	 Print Documents. Create invoices manually Create PEB 	Logistics Dept
5.	Friday, March 17 th , 2023	 Create invoices Create packing list Print and scan documents 	Logistics Dept
6.	Saturday, March 18 th , 2023	 Create invoices Create packing list Print and scan documents Create E-SKA 	Logistics Dept

Source: Processed Data, 2023

The agenda of activities or work that the author did during apprenticeship at PT.KLK Dumai Seventh Week (20 to 25 March 2023) can be seen in table 3.8 below:

Table 3.8 Agenda of Activities of the Week 7 (April 20th to 25th, 2023)

No	Date and time	Name of activity	Department
1.	Monday, March 20 th , 2023	 Create SPK Pelindo Create SI Create Pre Invoice Create Packing List Print and scan documents Create 3D Forms 	Logistics Dept
2.	Tuesday, March 21 th, 2023	 Create document Open the padlock/seal Create PKB documents Print documents 	Logistics Dept
3.	wednesday,march 22th, 2023	 Take samples Print and scan documents Submit the padlock opening document to the field party Submission of samples to the BC 	Logistics Dept

No	Date and time	Name of activity	Department
4.	Thursday, March 23 th , 2023	 View the results of the sound Create invoices manually Create PEB 	Logistics Dept
5.	Friday, March 24 th, 2023	 Create invoices Create packing list Print and scan Documents. 	Logistics Dept
6.	Saturday, March 25 th, 2023	 Create e-ska Print and scan documents 	Logistics Dept

Source: Processed Data, 2023

Agenda of activities or work that the author did during apprenticeship at PT.KLK Dumai for the Eighth Week (27 to 31 March 2023) can be seen in table 3.9 below:

Table 3.9 Agenda of Activities of the Week 8 (April 27th to 31th, 2023)

No	Date and time	Name of activity	Department
1.	Monday, March 27 th , 2023	 Create SPK Pelindo Create Document open the lock Create SI Create Pre Invoice Create Pre Packing List Print and Scan Documents Create 3D Create PKB 	Logistics Dept
2.	Tuesday, March 28 th , 2023	 Print document Open the padlock/seal Print PKB documents 3d printing Submit the padlock opening document to the field party. 	Logistics Dept
3.	Wednesday, March 29 th, 2023	 Take samples Print and scan documents Submission of samples to the BC 	Logistics Dept
4.	Thursday, March 30 th, 2023	 View the results of the sound Create invoices manually Create PEB 	Logistics Dept
5.	Friday, March 31 th , 2023	 Create invoices manually. Create PEB. 	Logistics Dept

Source: Processed Data, 2023

Agenda of activities or work that the author did during apprenticeship at PT.KLK Dumai for the Ninth Week (1 to 8 April 2023) can be seen in table 3.10 below:

Table 3.10 Agenda of Activities of the Week 9 (April 1th to 8th, 2023)

No	Date and time	Name of activity	Department
1.	Saturday, April 1 th , 2023	 Create invoices Create packing list Print and scan Documents. 	Logistics Dept
2.	Monday, April 3 th, 2023	 Create invoices Create packing list Print and scan Documents. 	Logistics Dept
3.	Tuesday,April 4 th, 2023	Sick	Logistics Dept
4.	Wednesday, April 5 th, 2023	 Create SPK Pelindo Create Document open the lock Create SI Create Pre Invoice Create Pre Packing List Print and Scan Documents Create 3D Create PKB 	Logistics Dept
5.	Tuesday, April 6th, 2023	 Print document Open the padlock/seal Print PKB documents 3d printing Submit the padlock opening document to the field party. 	Logistics Dept
6.	Saturday, April 8th, 2023	Print and scan documents. Photocopy of documents.	Logistics Dept

Source: Processed Data, 2023

Agenda of activities or work that the author did during apprenticeship at PT.KLK Dumai for the Ten Weeks (10 to 15 April 2023) can be seen in table 3.11 below:

Table 3.11 Agenda of Activities of the Week 10 (May 10th to 15th, 2023)

No	Date and time	Name of activity	Department
1.	Monday, April 10 th , 2023	 Take a sample in the lab Submission of samples. 3D printing and PKB 	Logistics Dept
2.	Tuesday, April 11 th , 2023	 View the results of the sound Create invoices manually Create PEB 	Logistics Dept
3.	Wednesday, April 12 th , 2023	 Create invoices Create packing list Print and scan invoices and packing lists. 	Logistics Dept
4.	Tuesday, April 13th, 2023	Create e-ska Print and scan documents	Logistics Dept
5.	Friday, April 14 th , 2023	 Create SPK Pelindo Create Document open the lock Create SI Create Pre Invoice Create Pre Packing List Print and Scan Documents Create 3D Create PKB 	Logistics Dept
6.	Saturday, April 15 th , 2023	 Print document Open the padlock/seal Print PKB documents 3d printing Submit the padlock opening document to the field party. 	Logistics Dept

Source: Processed Data, 2023

Agenda of activities or work that the author did during apprenticeship at PT.KLK Dumai for the Eleven Week (17 to 19 April 2023) can be seen in table 3.12 below:

Table 3.12 Agenda of Activities of the Week 11 (April 17th to 19th, 2023)

	0	` .	, ,
No	Date and time	Name of activity	Department
1.	Monday, April 17 th , 2023	SAP updating meetings	Logistics Dept
2.	Tuesday, April 18 th , 2023	 Take a sample in the lab 3D printing and PKB Submission of samples. 	Logistics Dept
3.	Wednesday, April 19 th , 2023	Print and scan documents.	Logistics Dept

Source: Processed Data, 2023

Agenda of activities or work that the author did during apprenticeship at PT.KLK Dumai for the Twelfth Week (20 to 29 April 2023) can be seen in table

below:

Table 3.13 Agenda of Activities of the Week 12 (April 20th to 29th, 2023)

No	Date and time	Name of activity	Department
1.	Thursday, April 20 th , 2023		Logistics Dept
2.	Friday, April 21 th , 2023		Logistics Dept
3.	Monday, April 24 th, 2023		Logistics Dept
4.	Tuesday, April 25 th, 2023	Eid Al-Fitr	Logistics Dept
5.	Wednesday, April 26 th, 2023		Logistics Dept
6.	Thursday, April 27 th , 2023		Logistics Dept
7.	Friday, April 28 th, 2023		Logistics Dept
8.	Saturday, April 29 th , 2023		Logistics Dept

Source: Processed Data, 2023

Agenda of activities or work that the author did during apprenticeship at PT.KLK Dumai The Thirteenth Week (2 to 6 May 2023) can be seen in table below:

Table 3.14 Agenda of Activities of the Week 13 (May 2th to 6th, 2023)

No	Date and time	Name of activity	Department
1.	Tuesday, May 2 th , 2023	Create SPK Pelindo Create Document open the lock Create SI Create Pre Invoice Create Pre Packing List Print and Scan Documents Create 3D Create PKB.	Logistics Dept
2.	Wednesday, May 3 th , 2023	Print document Open the padlock/seal Print PKB documents 3d printing Submit the padlock opening document to the field party	Logistics Dept
3.	Thursday, May 4	Print and scan documents.	Logistics Dept
4.	Friday, May 5 th , 2023	 Take a sample in the lab 3D printing and PKB Submission of samples. 	Logistics Dept

No	Date and time	Name of activity	Department
5.	Saturday, May 6 th, 2023	 View the results of the sound Create invoices manually Create PEB 	Logistics Dept

Source: Processed Data, 2023

The agenda of activities or work that the author did during apprenticeship at PT KLK Dumai fourteen Weeks (8 to 13 May 2023) can be seen in the table below:

Table 3.15 Agenda of Activities of the Week 14 (May 8th to 13th, 2023)

No	Date and time	Name of activity	Department
1.	Monday, May 8 th, 2023	 Create invoices Create packing list Print and scan invoices and packing lists. 	Logistics Dept
2.	Tuesday, May 9 th, 2023	1. Create E-SKA	Logistics Dept
3.	Wednesday, May 10 th , 2023	 Create SPK Pelindo Create Document open the lock Create SI Create Pre Invoice Create Pre Packing List Print and Scan Documents Create 3D Create PKB. 	Logistics Dept
4.	Thursday, May 11 th, 2023	1. Print documents.	Logistics Dept
5.	Friday, May12 th , 2023	 Print document Open the padlock/seal Print PKB documents 3d printing Submit the padlock opening document to the field party. 	Logistics Dept
6.	Saturday, May 13 th , 2023	 Take a sample in the lab 3D printing and PKB Submission of samples. 	Logistics Dept

Source: Processed Data, 2023

The agenda of activities or work that the author did during apprenticeship at PT.KLK Dumai Fifteenth Week (15 to 20 May 2023) can be seen in the table below:

Table 3.16 Agenda of Activities of the Week 15 (May 15th to 20th, 2023)

No	Date and time	Name of activity	Department
1.	Monday, May 15 th , 2023	 Print and scan documents. Photocopy of Documents. Deliver files to staff 	Logistics Dept
No	Date and time	Name of activity	Department
2.	Tuesday, May 16 th , 2023	 View the results of the sound Create invoices manually Create PEB 	Logistics Dept
3.	Wednesday, May 17 th, 2023	1. Print documents.	Logistics Dept
4.	Thursday, May 18 th, 2023	 Create invoices Create packing list Print and scan invoices and packing lists. 	Logistics Dept
5.	Friday, May 19 th , 2023	Create invoices Create packing list Print and scan invoices and packing lists.	Logistics Dept
6.	Saturday, May 20 th, 2023	Create E-SKA Print and scan documents.	Logistics Dept

Source: Processed Data, 2023

Agenda of activities or work that the author did during apprenticeship at PT. KLK Dumai for the Sixteenth Week (22 to 27 May 2023) can be seen in table 3.17 below:

Table 3.17 Agenda of Activities of the Week 16 (May 22th to 27th, 2023)

No	Date and time		Name of activity	Department
	Monday, May 22 th, 2023		Create Document open the	
		-	lock	
		2.	Create SI	
		3. (Create Pre Invoice	
1.		4. (Create Pre Packing List	Logistics Dept
		5.]	Print and Scan Documents	<i>C</i> 1
		6. (Create 3D	
		7.	Create PKB.	
	Tuesday, May 23 th , 2023	1.	Print document Open the	
			padlock/seal	
		2.	Print PKB documents	
2.			3d printing	Logistics Dept
		4.	Hand over the unlocked	==8===================================
		(document	

No	Date and time	Name of activity	Department
3.	Wednesday, May 24 th, 2023	Sick	Logistics Dept
4.	Thursday, May 25 th , 2023	 Take a sample in the lab 3D printing and PKB Submission of samples. 	Logistics Dept
5.	Friday, May 26 th , 2023	 View the results of the sound Create invoices manually Create PEB 	Logistics Dept
6.	Saturday, May 27 th , 2023	Create invoices manually Create PEB	Logistics Dept

Source: Processed Data, 2023

The agenda of activities or work that the author did during apprenticeship at PT.KLK Dumai Seventeenth Week (29 to 3 June 2023) can be seen in table 3.18 below:

Table 3.18 Agenda of Activities of the Week 17 (May 29th to June 3th, 2023)

No	Date and time	Name of activity	Department
1.	Monday, May 29 th, 2023	create Invoices create Packing list print and scan documents	Logistics Dept
2.	Tuesday, May 30 th, 2023	create Invoices create Packing list print and scan documents	Logistics Dept
3.	Wednesday,May 31 th, 2023	Print and scan documents Create E-ska	Logistics Dept
4.	Thursday, June 2 th , 2023	 Create spk Pelindo Create Shipping Instruction Create pre-invoice Create pre-packing list Print and scan documents Create 3D Forms Create document open the padlock Create PKB Documents 	Logistics Dept
5.	Friday, June 3 th, 2023	 3D printing Print document Open Padlock Print PKB document Take a sample in the lab Submit a sample to the BC Submit a padlock open 	Logistics Dept

Source: Processed Data, 2023

The agenda of activities or work that the author did during apprenticeship at PT.KLK Dumai for the Eighteenth Week (5 to 10 June 2023) can be seen in table 3.19 below:

Table 3.19 Agenda of Activities of the Week 18 (June 5th to 10th, 2023)

No	Date and time	Name of activity	Department
1.	Monday, June 5 th, 2023	 View sound results Create invoices Manually Create PEB 	Logistics Dept
2.	Tuesday, June 6 th, 2023	 Create Invoices Create Packing List Print and scan Documents 	Logistics Dept
3.	Wednesday,June 7 th, 2023	 Create invoices Manually Create PEB 	Logistics Dept
4.	Thursday, June 8 th ,	 Create Invoices Create Packing List 	Logistics Dept
5.	Friday, June 9 th , 2023	1. Create E-SKA	Logistics Dept
6.	Saturday, June 10 th, 2023	Refresh Safety Training	Logistics Dept

Source: Processed Data, 2023

The agenda of activities or work that the author did during apprenticeship at PT.KLK Dumai for the Nineteenth Week (12 to 17 June 2023) can be seen in the table 3.20 below:

Table 3.20 Agenda of Activities of the Week 19 (June 12th to 17th, 2023)

No	Date and time	Name of activity	Department
1.	Monday, June 12 th, 2023	 Create spk Pelindo Create SI Create pre-invoice Create pre-packing list Print and scan documents Create 3D Forms Create document open the padlock Create PKB Documents. 	Logistics Dept
2.	Tuesday, June 13 th, 2023	 3D printing Print document Open Padlock Print PKB document Take a sample in the 	Logistics Dept

No	Date and time	e and time Name of activity						
		5.	Submit a sample to the BC					
		6.	Submit a padlock open document to the field.					
3.	Wednesday,June 14 th, 2023	1. 2.	View sound results Create invoices Manually Create PEB	Logistics Dept				
4.	Thursday, June 15 th, 2023	1. 2.	Create Invoices Create Packing List Print and scan Documents	Logistics Dept				
5.	Friday, June 16 th , 2023	1. 2.	Create Invoice and Pcking list part 2. Print and scan documents.	Logistics Dept				
6.	Saturday, June 17 th , 2023	1.	Create E-Ska.	Logistics Dept				

Source: Processed Data, 2023

Agenda of activities or work that the author did during apprenticeship at PT.KLK Dumai for the twenty Weeks (19 to 24 June 2023) can be seen in table 3.21 below:

Table 3.21 Agenda of Activities of the Week 20 (June 19th to 24th, 2023)

No	Date and time	Name of activity	Department
1.	Monday, June 19 th , 2023	Print and scan Documents.	Logistics Dept
2.	Tuesday, June 20th, 2023	Sick	Logistics Dept
3.	Wednesday, June 21 th, 2023	Sick	Logistics Dept
4.	Thursday, June 22 th , 2023	 Create spk Pelindo Create SI Create pre-invoice Create pre-packing list Print and scan documents Create 3D Forms Create document open the padlock Create PKB Documents 	Logistics Dept
5.	Friday, June 23 th , 2023	 3d printing Print document Open Padlock Print PKB document Take a sample in the lab Submit a sample to the 	Logistics Dept

No	Date and time		Name of activity	Department
		6.	BC	
			Submit a padlock open	
			document to the field.	
	Saturday, June 24 th ,	1.	View sound results	
6.	2023	2.	Create invoices Manually	Logistics Dept
	_	3.	Create PEB	

Source: Processed Data, 2023

Agenda of activities or work that the author did during apprenticeship at PT.KLK Dumai for the twenty one Week (26 to 28 June 2023) can be seen in table 3.22 below:

Table 3.22 Agenda of Activities of the Week 21 (June 26th to 28th, 2023)

No	Date and time	Name of activity	Department
1.	Monday, June 26 th, 2023	 Create Invoices Create Packing List Print and scan Documents Create E-Ska 	Logistics Dept
2.	Tuesday, June 27 th, 2023	 Scan documents. Transfer files Photocopy of document. 	Logistics Dept
3.	Wednesday,June 28 th , 2023	Create spk Pelindo Create Shipping Instruction Create pre-invoice Create pre-packing list Print and scan documents Create document open the padlock Create PKB Documents	Logistics Dept

Source: Processed Data, 2023

Agenda of activities or work that the author did during apprenticeship at PT.KLK Dumai for the last Week (3 to 5 July 2023) can be seen in table 3.23 below:

Table 3.23 Agenda of Activities of the Week 22 (July 3th to 5th, 2023)

No	Date and time	Name of activity	Department
1.	Monday, July 3 th, 2023	Print and scan documents.	Logistics Dept
2.	Tuesday, July 4 th , 2023	 Create 3D Forms. 3d printing Print document Open Padlock Print PKB document Take a sample in the lab. 	Logistics Dept
3.	Wednesday,July 5 th, 2023	 Submit a sample to the BC. Submit a padlock open document to the field. 	Logistics Dept

Source: Processed Data, 2023

3.5 Obstacle and Solution

3.5.1 Obstacle

The obstacle that the author get while did the Apprenticeship Report at PT.

KLK Dumai are:

- 1. Obstacles when accessing systems such as the SAP system, and module applications, and customs websites.
- 2. When you want to create system-based documents and module websites, the problem is a bad or disrupted customs network which results in delays in the creation of documents such as 3D documents, E-ska, and PEB.
- 3. When you want to input invoices and packing lists in SAP. For example, there is not enough stock in the system, so collection is hampered.

3.5.2 Solution

The Solution for the obstacles that the authorget while did the Apprenticeship, we hope that on the nest periot are :

The logistics party confirms in advance with related parties such as the Customs and Production parties, for the preparation of documents so that the production of these documents can be carried out without any problems and ready on time

CHAPTER IV

CONCLUSION AND SUGGESTION

4.1 Conculation

The conclusion of the Apprenticeship that the author made is as follows:

- 1. This Apprenticeship activity is carried out at PT. KLK DUMAI located in Datuk Laksamana, Pelindo I Area, Buluh Kasap, Dumai City, Riau, During practical work the author was placed in the Logistics Section. The practical work time is carried out for 5 (five) months starting from February 6, 2023 to July 5, 2023. with working days starting from Monday to Saturday.
- 2. Bulk Export Goods are export goods in the form of liquid, gas or solid in the form of small pieces, powder or granules which are transported without using containers or packaging.
- 3. In making export documents for bulk goods, there are several documents that need to be prepared by the author, namely work appointment documents, shipping instructions, pre invoices, pre packing lists, 3D forms, unlock/seal documents, notification of goods readiness (PKB), submission of samples to Customs and Excise. , Manual Invoice, Goods Export Notification Document, Commercial Invoice, Detailed Packing List, and E-Form (E-SKA).

4.2 Suggestion

After Doing apprenticeship at PT. KLK Dumai, there are several Sugestions namely:

1. Suggestions from the practical work report are to increase the effectiveness and efficiency of bulk goods export activities in the Logistics Department so that the timeliness of processing and communication between parties

involved in the management and preparation of bulk goods export documents. Export staff must carry out all procedural provisions that have been agreed upon by the head of the logistics department and other related staff so that they can build good, communicative relationships, perform more effectively, efficiently and be able to achieve goals. Export staff must continue to attend training to deepen the procedures for each flow of export activities correctly in accordance with the applicable regulations, and be able to know the documents needed in export activities in a structured and correct manner.

REFERENCES

PT.Kuala Lumpur Kepong (KLK) Dumai Profile, https://www.klkoleo.com/pt-klk-dumai/; accessed on May 2023

ATTACHMENT

Appendix 1 : Statement Letters



PT. KLK DUMAI

k Pelindo Regional I k Pelindo Regional I uh Kasap, Ker. Dumai Timur uhai, Riau 28814, Indonesia umai, Riau 28814, Indonesia Ft +62 765 37311

SURAT KETERANGAN MAGANG

259/HRD/KLK-DMI/VII/2023

Yang bertanda tangan di bawah ini :

: Yogi Rinanda : Group HR & GA HOD Jabatan

Menerangkan bahwa:

Nama

: Neneng : 5404191217 : Politeknik Negeri Bengkalis : Administrasi Bisnis Internasional Universitas Jurusan

Bahwa nama yang tersebut diatas telah melakukan aktivitas magang kerja di **PT. KLK Dumai** terhitung dari tanggal 06 Februari 2023 sampai dengan 05 Juli 2023.

Yang bersangkutan telah melaksanakan tugas dan tanggung jawab dengan baik, juga aktif mempelajari dan mengikuti kegiatan administrasi yang berlangsung di perusahaan kami.

Demikian surat keterangan ini diberikan agar dipergunakan sebagaimana mestinya.

Dumai, 24 Juli 2023 PT. KLK Dumai

NIM DUMAI

Yogi Rinanda Group HR & GA HOD

Appendix 2 : Apprenticeship Acceptance Letter



PT. KLK DUMAI

Jalan Datuk Laksamana, Komplek Pelindo I Kota Dumai 28814 Riau – Indonesia Telp. No.(0765) 4370078; Fax No: (0765) 37311

Dumai, 17 Januari 2023

Nomor: 023/HRD/KLK-DMI/I/2023

Lampiran :

Perihal : Kerja Praktek Mahasiswa

Kepada:

Yth. Ketua Prodi D4 Administrasi Bisnis Internasional

Politeknik Negeri Bengkalis

Di-

Bengkalis

Dengan hormat,

Menindaklanjuti surat yang kami terima dengan nomor : 6548/PL31/TU/2022 tanggal 28 Desember 2022 perihal tersebut diatas, kami dapat menerima 2 (dua) orang mahasiswa tersebut untuk melaksanakan kerja praktek di PT. KLK DUMAI atas nama :

Berdasarkan hal tersebut, yang bersangkutan dapat langsung datang ke PT. KLK Dumai (HR Department) Jl. Datuk Laksamana Dumai dengan membawa persyaratan sebagai berikut :

- 1. Daftar Riwayat Hidup (Curriculum Vitae) Mahasiswa.
- 2. Photo Copy KTP/Kartu Mahasiswa (rangkap 2).
- 3. Surat keterangan kelakuan baik dari perguruan tinggi (asli).
- 4. Surat keterangan sehat dari dokter Pemerintah (asli).
- 5. Photo Copy Sertifikat/Kartu Vaksin Lengkap (rangkap 1) dan menunjukkan yang asli.
- 6. Pas Photo 3 x 4 (2 lembar), 2 x 3 (2 lembar).

Perlu kami informasikan bahwa semua biaya selama melaksanakan praktek kerja di PT. KLK Dumai menjadi beban yang bersangkutan dan penundaan jadwal, kami anggap pembatalan praktek kerja.

Atas perhatiannya diucapkan terima kasih.

DUMAI

Hormat kami

Excellence in Oleo

Yogi Rinanda

Group HR & GA HOD

Appendix 3: List of Attendance

ABSENSI MAHASISWI MAGANG POLITEKNIK NEGERI BENGKALIS FEBRUARI 2023

NO	NAMA SISWA	PROGRAM STUDI														TANGO	GAL/	PAR	AF MA	HASI	SWI										-
110	WAMA SISWA	KEAHLIAN		1	2	3	4	5	6	7,	8	8	10	11	1	2 1	3	14	1,5	16	17	18 19	20	21	22	23	24	25	26	27	28
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	reneng	D4 Administrasi	OUT						極	f.	sh	1	. oh	fo	4	1	by:	m	fur	Mul	for		Su	W	for	fr	fu	ku		for	fu
2	Endang Yulianti	Bisnis Internasional	IN						I.	4	4	1	1. 4.	S		1	1	2	f.	7.	1.		2	f	Re	1	1.	4.		7.	7
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Dumai, Ol Marel 2023 Mengetahui,

ABSENSI MAHASISWI MAGANG POLITEKNIK NEGERI BENGKALIS MARET 2023

NO	NAMA SISWA	PROGRAM STUDI				TANGGAL/PARAF MAHASISWI																												
-		KEAHLIAN		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	21
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	3		OUT	f	7	f	f		1	f	f	f	8	£		f	8	f	f	f	1		8	f		f	f	f		f	8	B	f	£

Dumai, 01 April 2023 Mengetahui,

ABSENSI MAHASISWI MAGANG POLITEKNIK NEGERI BENGKALIS APRIL 2023

NO	NAMA SISWA	PROGRAM STUDI														TA	NGGA	L/PAR	AF MA	HASI	SWI							-				
	THE DISTER	KEAHLIAN		1	2	3	4	5	6	7	8	9	1.0	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29
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		D4 Administrasi	OUT	of		fr	S	for	l		In		Sh	fi	for	(A)	Lu	fu		ghi	4											h
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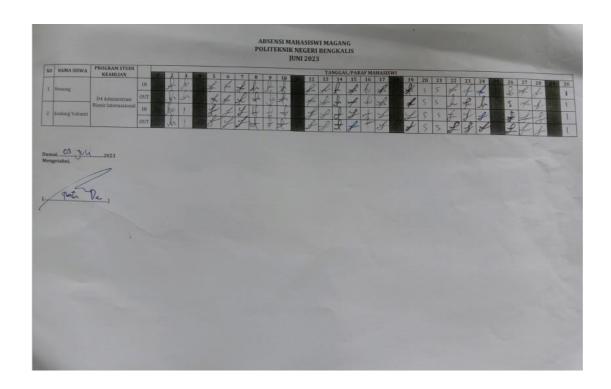
Dumai, Ol Mei 2023 Mengetahui,

ABSENSI MAHASISWI MAGANG POLITEKNIK NEGERI BENGKALIS MEI 2023

NO	NAMA SISWA	PROGRAM STUDI															TANG	GAL/P	ARAF	MAHA	ASISW	1												
		KEAHLIAN		1	2,	3	4	5	6	7	8	9	10	11	12	43	14	15	16	17	18	19	20	21	22	23	24	25	26	27	20	00	0.0	-
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2	Endang Yulianti	Bisnis Internasional	IN		8	1	y	f	7		y	f	8	f	7	7		F	f	y		L	4		4	d	1	A	+	1		f	F	e
			OUT		g	七	g	F	3		f.	J.	8	1	J	8		7	J	8		f	4		y	8	e	V	I	7		4	I,	4

Dumai, 01 Jum 2023 Mengetahui,

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Appendix 4 : Apprenticeship Assessment Sheet

PENILAIANDARI PERUSAHAAN KERJAPRAKTIK PT. KUALA LUMPUR KEPONG (KLK)DUMAI Nama : NENENG NIM : 5404191217 ProgramStudi : D-4 Administrasi Bisnis Internasional Politeknik Negeri Bengkalis AspekPenilaian Bebot Nilai 1. Disiplin 20% 91 2. Tanggung-jawab 25% 95 3. Penyesuaiandiri 96 10% 4. HasilKerja 97 Perilakusecaraumum 15% 92 TotalJumlah(1+2+3+4+5) 100% 94.7 Keterangan Nilai 81-100 :Kriteria :Istimewa 71-80 :Baiksekali 66-70 :Baik 61-65 :CukupBaik 56-60 :Cukup Catatan: Jangan biarkon rencana & cita"mu Hilang Karena sipat malas teruslah belajar dengan giat, agar nantinya ada hatil monis yang bisa Jangan lupa berferina kanh kepada Allah sut, orang tua & teman" Karena Ridho, Oukungan dan doa murekolah Kanuu bisa manyelesarkan magang ini. tetap semangat yaa ..! Dumai, 5 Juli 2023 Mengetahui, Pembimbing Magang PT. KLX HOUMAI Jaka Brian Saputra NIK. 13Q1100019

Appendix 5 : Apprenticeship Certificate



Appendix 6 : Daily Apprenticeship Activities

DAILY ACTIVITIES OF THE APPRENTICESHIP

DAY : Thursday - Saturday

DATE: February 6th - 11th 2023

No	DESCRIPTION OF ACTIVITIES	TASK ASSIGNOR	SIGNATURE
1.	SHE Instructions		
	Activity instructions		
2.	2. Learn what to do		
	3. Create E-SKA		
	Create Shipping Instruction		
	2. Create Document SPK Pelindo		
	3. Create Pre Invoice		
3.	4. Create Pre Packing List		
	5. Create 3D		
	6. Create PKB.		
	7. Create Document open the lock		
	 Print documents 3D,PKB 		
4.	2. Deliver letters to the field		
4.	3. Take samples		
	4. Submission of samples		
	1. View sound results		
5.	2. Create invoices manually		
	3. Create PEB		
	 Create invoices 		
6.	2. Create packing list		
	3. Print and scan documents		
Compa	any Advisory Notes :		

No	WORKING	EXPLANATION
1.	Create SPK	SPK (work appointment letter) is an order document to carry out or carry out company or agency activities. SPK is addressed to PT. Pelindo Multi Terminal Dumai Area.

DAY : Thursday - Friday

DATE : February 13th - 17th 2023

No	DESCRIPTION OF ACTIVITIES	TASK ASSIGNOR	SIGNATURE
1.	1. Create E-SKA		
1.	2. Print and Scan Document.		
	Create SPK Pelindo		
	2. Create Document open the lock		
	3. Create Shipping Instruction		
2	4. Pre Invoice		
۷.	Pre Packing List		
	6. Print and Scan Documents		
	7. Create 3D.		
	8. Create PKB.		
	1. Print documents		
3.	2. Deliver letters to the field		
٥.	3. Take samples		
	4. Submission of samples		
	1. View sound results		
4.	2. Create invoices manually		
	3. Create PEB		
	View sound results		
5.	2. Create invoices manually		
	3. Create PEB.		

Company Advisory Notes:			

No	WORKING	EXPLANATION
1.	Create Shipping Instruction (SI)	Shipping Instruction (SI) is a document provided by the exporter to the Agent. The SI contains details of the parties involved, the name of the ship, the cargo to be exported, and the amount of cargo or product.

DAY : Thursday - Saturday

DATE : February 20th - 25th 2023

No	DESCRIPTIO	N OF ACTIVITIES	TASK ASSIGNOR	SIGNATURE
	1. View the res	ults of the sounding		
1.	Create invoice	ces		
1.	Create packi			
	4. Print and sca	n documents		
	 Create invoice 	ces		
2.	Create packi			
	Print and sca	n documents.		
3.	 Create E-Ska 	ı		
٥.	2. Print Docum	ent.		
	 Create SPK I 	Pelindo		
	Create Document	nent open the lock		
	Create Shipp	ing Instruction		
4.	4. Pre Invoice			
4.	5. Pre Packing 1	List		
	Print and Sca	n Documents		
	7. Create 3D			
	8. Create PKB.			
5.	1. Print docume	ents		
3.	2. Deliver letter	rs to the field		

	3.	Take samples	
	4.	Submission of samples	
	1.	View sound results	
6.	2.	Create invoices manually	
	3.	Create PEB.	

Company Advisory Notes:

No	WORKING	EXPLANATION
1.	Create Pre-Invoice	Pre Invoice is the creation of a temporary billing document that is inputted into a SAP system, where the invoice is based on a purchase order. SAP or System Analysis and Production Data Processing is an application used to process company data in managing its resources.

DAILY ACTIVITIES OF THE APPRENTICESHIP

DAY : Thursday - Saturday

DATE : February 27th - March 4th 2023

No	DE	ESCRIPTION OF ACTIVITIES	TASK ASSIGNOR	SIGNATURE
1.	1.	Print and scan documents.		
	1.	Create invoices		
2.	2.	Create packing list		
	3.	Print and scan documents		
3.	1.	Create E-Ska		
	1.	Create SPK Pelindo		
	2.	Create Document open the lock		
	3.	Create SI		
4	4.	Pre Invoice		
4.	5.	Pre Packing List		
	6.	Print and Scan Documents		
	7.	Create 3D		
	8.	Create PKB.		

	1.	Print documents	
_	2.	Deliver letters to the field	
5.	3.	Take samples	
	4.	Submission of samples	
	1.	View sound results	
6.	2.	Create invoices manually	
	3.	Create PEB	

Company Advisory Notes:

No	WORKING	EXPLANATION
1.	Create Pre-Packing List	The Pre-Packing List is a packaging document that contains the quantity, type and weight of the exported goods but is temporary, as is the case with the Pre-Invoice. The Pre-Packing List is a document that is as important as the Pre-Invoice.

DAILY ACTIVITIES OF THE APPRENTICESHIP

DAY : Thursday - Saturday

DATE : March 6th - March 11th 2023

No	DESCRIPTION OF ACTIVITIES	TASK ASSIGNOR	SIGNATURE
	 Create invoices 		
1.	Create packing list		
	Print and scan documents		
2.	1. Create E-ska		
	2. Print and scan doc.		
3.	Print and scan documents		
	Photocopy of documents.		
	Scan documents		
4.	2. Photocopy		
	3. Deliver documents to staff.		

5.	1.	Print and scan documents.	
	1.	Create SPK Pelindo	
	2.	Create Document open the lock	
	3.	Create SI	
6.	4.	Pre Invoice	
0.	5.	Pre Packing List	
	6.	Print and Scan Documents	
	7.	Create 3D.	
	8.	Create PKB.	
Compa	ny Advis	sory Notes :	

No	WORKING	EXPLANATION
1.	Create 3D Document	Form 3D is a filling form to fill in permit data for the manufacture of export goods in bulk form. Making the 3D form is done before submitting the lock/seal opening document, Goods Readiness Notification (PKB) document, sample submission and Goods Export Notification (PEB) submission.

DAY : Thursday - Friday

DATE: March 13th - March 18th 2023

No	DESCRIPTION OF ACTIVITIES	TASK ASSIGNOR	SIGNATURE
1.	 Print documents Deliver letters to the field. 		
2.	 Take samples Submission of samples Print documents. 		

2	1.	Create invoices manually	
3.	2.	Create PEB	
	1.	Print Documents.	
4.	2.	Create invoices manually	
	3.	Create PEB	
	1.	Create invoices	
5.	2.	Create packing list	
	3.	Print and scan documents	
	1.	Create invoices	
6.	2.	Create packing list	
0.	3.	Print and scan documents	
	4.	Create E-SKA	
~		NT .	

Company Advisory Notes:

No	WORKING	EXPLANATION
1.	Submission of samples	Submission of samples is the provision of products to be exported to Customs, in the form of product samples and supporting documents in the form of Notification of Goods Readiness (PKB) documents accompanied by 3D form documents. To submit a sample, the author must take the product at the Laboratory or QUALITY ASSURANCE (QA)orQUALITY CONTROL (QC)Department according to the PO contract.

DAILY ACTIVITIES OF THE APPRENTICESHIP

DAY : Thursday - Friday

DATE : March 20th - March 25th 2023

No	DESCRIPTION OF ACTIVITIES	TASK ASSIGNOR	SIGNATURE
1.	 Create SPK Pelindo Create SI Create Pre Invoice Create Packing List 		

	5.	Print and scan documents
	6.	Create 3D Forms
	1.	Create document Open the padlock/seal
2.	2.	Create PKB documents
	3.	Print documents
	1.	Take samples
	2.	Print and scan documents
3.	3.	Submit the padlock opening document
		to the field party
	4.	Submission of samples to the BC
	1.	View the results of the sound
4.	2.	Create invoices manually
	3.	Create PEB.
	1.	Create invoices
5.	2.	Create packing list
J.	3.	Print and scan Documents.
	1	Create e-ska
6.	2.	Print and scan documents
G		' N

No	WORKING	EXPLANATION
1.	Create document Open the padlock/seal	The lock/seal open document is a document intended for the purpose of loading export goods. Addressed to the KPPBC export hangar of middle type customs B Dumai.

DAY : Thursday - Friday

DATE : March 27th - March 31th 2023

No	DESCRIPTION OF ACTIVITIES	TASK ASSIGNOR	SIGNATURE
	Create SPK Pelindo		
	2. Create Document open the lock		
	3. Create Shipping Instruction		
1.	4. Create Pre Invoice		
1.	Create Pre Packing List		
	6. Print and Scan Documents		
	7. Create 3D		
	8. Create PKB		
	1. Print document Open the padlock/seal		
	2. Print PKB documents		
2.	3. 3d printing		
	4. Submit the padlock opening document		
	to the field party.		
	1. Take samples		
3.	2. Print and scan documents		
	3. Submission of samples to the BC		
	1. View the results of the sound		
4.	2. Create invoices manually		
	3. Create PEB.		
5.	1. Create invoices manually.		
	2. Create PEB.		

No	WORKING	EXPLANATION
1.	Create PKB	Goods readiness notification document (PKB) is a document that is useful as a notification of the readiness of exported goods for physical inspection.

DAY : Thursday - Saturday

 $DATE \hspace{0.3cm} : April \hspace{0.1cm} 1^{th} - April \hspace{0.1cm} 8^{th} \hspace{0.1cm} 2023$

No	DESCRIPTION OF ACTIVITIES	TASK ASSIGNOR	SIGNATURE
	Create invoices		
1.	Create packing list		
	3. Print and scan Documents.		
	 Create invoices 		
2.	Create packing list		
	Print and scan Documents.		
3.	Sick		
	Create SPK Pelindo		
	2. Create Document open the lock		
	3. Create SI		
4.	4. Create Pre Invoice		
4.	Create Pre Packing List		
	6. Print and Scan Documents		
	7. Create 3D		
	8. Create PKB.		
	1. Print document Open the padlock/seal		
	2. Print PKB documents		
5.	3. 3d printing		
	4. Submit the padlock opening document		
	to the field party.		
6.	1. Print and scan documents		
	2. Photocopy of documents.		

No	WORKING	EXPLANATION
1.	Create Commercial Invoice	Commercial Invoices aredocuments commonly used in international trade, such as exports and imports. The Commercial Invoice in the form of a memorandum of understanding detailing the amount of goods sold, the price of the goods, and the method of payment will be calculated.

DAY : Thursday - Saturday

DATE : April 10th - April 15th 2023

No	Γ	DESCRIPTION OF ACTIVITIES	TASK ASSIGNOR	SIGNATURE
	1.	Take a sample in the lab		
1.	2.	Submission of samples.		
	3.	- I - 8 · ·		
	1.	View the results of the sound		
2.	2.	Create invoices manually		
		Create PEB		
		Create invoice		
3.		Create packing list		
٥.	3.	Print and scan invoices and packing		
		lists.		
4.	1.	Create e-ska		
т.		Print and scan documents		
	1.	Create SPK Pelindo		
	2.	Create Document open the lock		
	3.	Create SI		
5.	4.	Create Pre Invoice		
5.	5.	Create Pre Packing List		
	6.	Print and Scan Documents		
	7.	Create 3D		
	8.	Create PKB.		
	1.	Print document Open the padlock/seal		
	2.	Print PKB documents		
6.	3.	3d printing		
	4.	Submit the padlock opening document		
		to the field party.		
Compa	ny Adv	isory Notes :		
-	-	-		

No	WORKING	EXPLANATION
1.	Create Detailled Packing List	The packing list detailled are Mandatory documents containing descriptions of the goods to be shipped. This document also contains details of the type of goods, the dimensions of the goods, the quantity of goods, and the weight of the goods.
	■	

DAY : Thursday - Saturday

DATE : April 17th - April 19th 2023

No	DESCRIPTION OF ACTIVITIES	TASK ASSIGNOR	SIGNATURE
1.	1. SAP updating meetings		
2.	 Take a sample in the lab 3D printing and PKB Submission of samples. 		
3.	1. Print and scan documents.		
Compa	ny Advisory Notes :		

No	WORKING	EXPLANATION
1.	SAP Updating Meetings	SAP Updating Meeting, carried out by employees of Logistics Department the author just followed, to find out the meeting discussed anything.

DAY : Thursday - Saturday

DATE : April 20th - April 29th 2023

No	DESCRIPTION OF ACTIVITIES	TASK ASSIGNOR	SIGNATURE
1.			
2.			
3.			
4.			
5.			
6.			

Notes : Eid Al-Fitr

DAY : Tuesday - Saturday

DATE : May 2th - May 6th 2023

No	DESCRIPTION OF ACTIVITIES	TASK ASSIGNOR	SIGNATURE
	 Create SPK Pelindo 		
	2. Create Document open the lock		
	3. Create SI		
1.	4. Create Pre Invoice		
1.	Create Pre Packing List		
	6. Print and Scan Documents		
	7. Create 3D		
	8. Create PKB.		
	1. Print document Open the padlock/seal		
	2. Print PKB documents		
2.	3. 3d printing		
	4. Submit the padlock opening document		
	to the field party		
3.	1. Print and scan documents.		
	1. Take a sample in the lab		
4.	2. 3D printing and PKB		
	3. Submission of samples.		
	1. View the results of the sound		
5.	2. Create invoices manually		
	3. Create PEB		

No	WORKING	EXPLANATION
1.	Creating Manual Invoice	Manual Invoice is a manual recording of product export quantities in excel format, where these quantities will later be entered into the SAP system. The steps for making a Manual Invoice, enter the quantity according to the number on the shipment, enter the price per product.

DAY : Monday - Saturday

DATE : May 8th - May 13th 2023

1. Create invoices 1. 2. Create packing list 3. Print and scan invoices and packing lists. 2. 1. Create E-SKA 1. Create SPK Pelindo 2. Create Document open the lock 3. Create SI 4. Create Pre Invoice 5. Create Pre Packing List 6. Print and Scan Documents 7. Create 3D 8. Create PKB. 4. 1. Print documents. 1. Print documents 2. Print PKB documents 3. 3d printing 4. Submit the padlock opening document to	No	DESCRIPTION OF ACTIVITIES	TASK ASSIGNOR	SIGNATURE
3. Print and scan invoices and packing lists. 2. 1. Create E-SKA 1. Create SPK Pelindo 2. Create Document open the lock 3. Create SI 4. Create Pre Invoice 5. Create Pre Packing List 6. Print and Scan Documents 7. Create 3D 8. Create PKB. 4. 1. Print documents. 1. Print document Open the padlock/seal 2. Print PKB documents 5. 3. 3d printing	1			
2. 1. Create E-SKA 1. Create SPK Pelindo 2. Create Document open the lock 3. Create SI 3. 4. Create Pre Invoice 5. Create Pre Packing List 6. Print and Scan Documents 7. Create 3D 8. Create PKB. 4. 1. Print documents. 1. Print document Open the padlock/seal 2. Print PKB documents 5. 3. 3d printing	1.	ı e		
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2. Print PKB documents3. 3d printing	4.	1. Print documents.		
5. 3. 3d printing		1. Print document Open the padlock/seal		
		2. Print PKB documents		
4 Submit the padlock opening document to	5.			
		4. Submit the padlock opening document to		
the field party.				
1. Take a sample in the lab	_			
6. 2. 3D printing and PKB	6.	1 0		
3. Submission of samples. Company Advisory Notes:	~			

No	WORKING	EXPLANATION
1.	Create E-SKA	E-Form (E-SKA) Is an electronic Certificate of Origin (SKA) issuance system built by
	Control of the Contro	the Ministry of Trade for all SKA Issuing Agencies (IPSKA).

DAY : Monday - Saturday

DATE : February 15th - March 20th 2023

No	DESCRIPTION OF ACTIVITIES	TASK ASSIGNOR	SIGNATURE
	1. Print and scan documents.		
1.	2. Photocopy of Documents.		
	3. Deliver files to staff		
	1. View the results of the sound		
2.	2. Create invoices manually		
	3. Create PEB		
3.	1. Print documents.		
	 Create invoices 		
4.	Create packing list		
4.	Print and scan invoices and packing		
	lists.		
	 Create invoices 		
5.	Create packing list		
3.	3. Print and scan invoices and packing		
	lists.		
6.	1. Create E-SKA		
0.	Print and scan documents.		

No	WORKING	EXPLANATION
1.	Create PEB **STATE France: A Control	Goods Export Declaration (PEB) iscustoms documents used for notification of the implementation of the export of goods which can be in the form of writing on a form or electronic media. PEB is made based on complementary customs documents in the form of invoices, packing lists and other documents.

DAY : Monday - Saturday

DATE : May 22th - May 27th 2023

No	DESCRIPTION OF ACTIVITIES	TASK ASSIGNOR	SIGNATURE
	Create Document open the lock		
	2. Create Shipping Instruction		
	3. Create Pre Invoice		
1.	4. Create Pre Packing List		
	5. Print and Scan Documents		
	6. Create 3D		
	7. Create PKB.		
	1. Print document Open the padlock/seal		
2.	2. Print PKB documents		
2.	3. 3d printing		
	4. Hand over the unlocked document		
3.	Sick		
	1. Take a sample in the lab		
4.	2. 3D printing and PKB		
	3. Submission of samples.		
	1. View the results of the sound		
5.	Create invoices manually		
	3. Create PEB		
6.	1. Create invoices manually		
0.	2. Create PEB		

No	WORKING	EXPLANATION
1.	Create PEB	Goods Export Declaration (PEB) iscustoms documents used for notification of the implementation of the export of goods which can be in the form of writing on a form or electronic media

DAY : Monday - Friday

DATE : May 29th - June 3th 2023

No	DESCRIPTION OF ACTIVITIES	TASK ASSIGNOR	SIGNATURE
	 create Invoices 		
1.	2. create Packing list		
	3. print and scan documents.		
	1. create Invoices		
2.	2. create Packing list		
	3. print and scan documents		
3.	 Print and scan documents 		
Э.	2. Create E-ska		
	 Create spk Pelindo 		
	2. Create Shipping Instruction		
	3. Create pre-invoice		
4.	4. Create pre-packing list		
٦.	Print and scan documents		
	6. Create 3D Forms		
	7. Create document open the padlock		
	8. Create PKB Documents		
	1. 3D printing		
	2. Print document Open Padlock		
	3. Print PKB document		
5.	4. Take a sample in the lab		
	5. Submit a sample to the BC		
	6. Submit a padlock open document to		
	the field.		

No	WORKING	EXPLANATION
1.	Making Documents Open PadlocksorSeals	The lock/seal open document is a document intended for the purpose of loading export goods. Addressed to the KPPBC export hangar of middle type customs B Dumai.

DAY : Monday - Saturday

DATE : June 5th - June 10th 2023

No	DESCRIPTION OF ACTIVITIES	TASK ASSIGNOR	SIGNATURE
1	1. View sound results		
1.	 Create invoices Manually Create PEB 		
	Create Invoices		
2.	Create Packing List		
	3. Print and scan Documents		
3.	 Create invoices Manually 		
٥.	2. Create PEB		
4	 Create Invoices 		
4.	Create Packing List		
5.	1. Create E-SKA.		
6.	1. Refresh Safety Training		

No	WORKING	EXPLANATION
1.	Refresh Safety Training	Refresh Safety Training, held by the Safety section to direct the employees and the apprenticeship to be more undertanding and undertand the Safety while working.

DAY : Monday - Saturday

DATE: June 12th - June 17th 2023

No	DESCRIPTION OF ACTIVITIES	TASK ASSIGNOR	SIGNATURE
	Create spk Pelindo		
	2. Create SI		
	Create pre-invoice		
1.	Create pre-packing list		
1.	5. Print and scan documents		
	6. Create 3D Forms		
	7. Create document open the padlock		
	8. Create PKB Documents.		
	1. 3D printing		
	2. Print document Open Padlock		
	3. Print PKB document		
2.	4. Take a sample in the lab		
	5. Submit a sample to the BC		
	6. Submit a padlock open document to		
	the field.		
	 View sound results 		
3.	Create invoices Manually		
	3. Create PEB		
	 Create Invoices 		
4.	2. Create Packing List		
	3. Print and scan Documents		
5.	1. Create Invoice and Pcking list part 2.		
	2. Print and scan documents.		
6.	1. Create E-Ska.		

No	WORKING	EXPLANATION
1.	Form 3D Compared to the compared products Compared to the com	Form 3D is a filling form to fill in permit data for the manufacture of export goods in bulk form.

DAY : Monday - Saturday

DATE : June 19th - June 24th 2023

No	DESCRIPTION OF ACTIVITIES	TASK ASSIGNOR	SIGNATURE
1.	Print and scan Documents.		
2.	Sick		
3.	Sick		
4.	 Create SPK Pelindo Create SI Create pre-invoice Create pre-packing list Print and scan documents Create 3D Forms Create document open the padlock Create PKB Documents 		
5.	 3d printing Print document Open Padlock Print PKB document Take a sample in the lab Submit a sample to the BC Submit a padlock open document to the field. 		
6.	 View sound results Create invoices Manually Create PEB 		

No	WORKING	EXPLANATION
1.	Create SPK	SPK (work appointment letter) is an order document to carry out or carry out company or agency activities. SPK is addressed to PT. Pelindo Multi Terminal Dumai Area.

DAY : Monday - Wednesday

DATE : June 26th - June 28th 2023

No	DESCRIPTION OF ACTIV	TASK ASSIGNOR	SIGNATURE
1.	 Create Invoices 		
	Create Packing List		
	3. Print and scan Documents		
	4. Create E-Ska		
	1. Scan documents.		
2.	2. Transfer files		
	3. Photocopy of document.		
	 Create spk Pelindo 		
	2. Create Shipping Instruction	1	
	3. Create pre-invoice		
3.	4. Create pre-packing list		
	5. Print and scan documents		
	6. Create document open the	padlock	
	7. Create PKB Documents		

No	WORKING	EXPLANATION
1.	Create Pre Invoice Type at the sale of th	Pre Invoice is the creation of a temporary billing document that is inputted into a SAP system, where the invoice is based on a purchase order.

DAY : Monday - Wednesday

DATE : July 3th - July 5th 2023

No	DESCRIPTION OF ACTIVITIES	TASK ASSIGNOR	SIGNATURE
1.	Print and scan documents.		
	 Create 3D Forms. 3d printing 		
2.	3. Print document Open Padlock		
	4. Print PKB document		
	5. Take a sample in the lab.		
3.	1. Submit a sample to the BC.		
	2. Submit a padlock open document to		
	the field.		

No	WORKING	EXPLANATION
1.	Take a sample in the lab.	To submit a sample, the author must take the product at the Laboratory or QUALITY ASSURANCE (QA)orQUALITY CONTROL (QC)Department according to the PO contract.

Appendix 7 : Figure of PT. KLK Dumai









Appendix 8 : Sample Product of PT KLK Dumai





Appendix 9 : Figure of Apprenticeship

1. Refresh Safety Training





WRITER BIOGRAPHY



The Author of this thesis is Neneng. The Author was born in Pematang Duku, Bengkalis Regency, on July 3, 2000 as the last (Youngest) child from the couple M.Yunus and Juriah. His educational history began when he graduated from elementary school in 2013, at SDN 039 Pematang Duku, SMPN 05 Bengkalis and SMK Negeri 03 Bengkalis. After that, the Author continue education in State Polytechnic of Bengkalis with a Department of Commerce

Administration especially International Business Administration Study Program. Starting from 2019 until now. Experienced writers take part in Apprenticeships or street vendors at the Office of the Ministry of Religion. The writer also has experience participating in several organizations including, UKM Radio, in 2019-2020 as a Script Writer, in 2021-2022 as an Announcer. Then Formadiksi Polbeng, became a member in the Education division and in the cadre division. has also been the Treasurer of the Bengkalis Regency Baznas Volunteers for 2020-2022. And in August 2021 the author made an industrial visit and table manners at Favehotel S. Parman Medan.

With persistence, high motivation, and support from both parents, family, friends, and lecturers to continue studying, trying and praying to complete Diploma IV (D-IV) education. The Author successfully completed the study program he was involved i Year 2023, this undergraduate thesis with the title "The Process of Receiving Imported Goods From Malaysia to Bengkalis" under the advisor Ms.Wan Junita raflah, B.Sc.,M.Ec,Dev. Author hope this undergraduate thesis can be useful and contribute to the world of education.